Welcome



<u>ccSPF</u> <u>Closed Cell Spray Polyurethane Foam</u>

Much more than an Insulation!

April 23, 2025



Introductions

Michael Pace

- Building Resource Inc.
 - President
 - BSS Building Science Specialist, 2008
 - Member CSC, OBEC, OACETT

Steven Cole

- BASF Canada
 - Key Account Manager Spray Central & Western Canada



Gary Chu

- BASF Canada Inc.
 - Senior Construction and Standards Regulations Specialist
 - Participates in Codes and Standards Development

Ibrahim Huseen, M.Eng.

- BASF Canada Inc
 - Construction and Standards Regulations Specialist



Learning Objectives

- 1. Define what Closed Cell Spray Polyurethane Foam (ccSPF) is and how it compares to Open Cell Spray Polyurethane (ocSPF) and other insulation types
- 2. Describe the product standard for ccSPF and the required and optional testing manufactures can undertake
- 3. Review the many applications for ccSPF within the building envelope including Fire Rated assemblies



<u>Closed</u> <u>Cell</u> <u>Spray</u> <u>Polyurethane</u> <u>Foam</u>

ccSPF



Foam Types

CLOSED cell ccSPF (WALLTITE)	Property	OPEN cell ocSPF (ENERTITE)
CAN/ULC S705.1:2018-REV1 Included in NBC since 1990's	Standard	CAN/ULC S712.1 Not in the NBC
Medium	Density	low
HFO	Blowing Agent	Water (CO2)
30psi Rigid	Strength	<4psi Soft
25-40X	Expansion (liquid)	100-120X
Low	Acoustic STC	High
Minimal	Water Absorption	High
Standard: High R insulation, air and vapour barrier	Functions	Insulation Air Barrier
Optional : Radon barrier, Air Barrier System, Fire Rated Systems		

Construction Products Representatives

RESOURCE

Foam Types





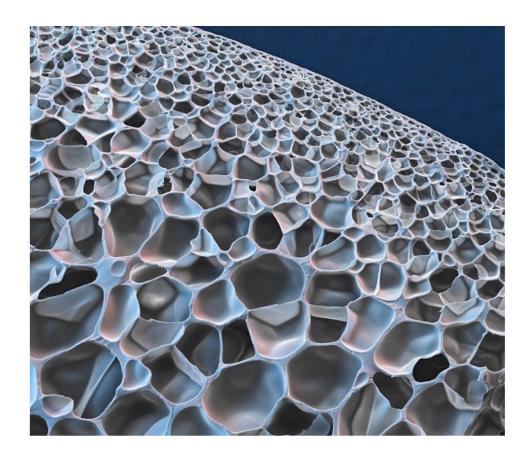
ocSPF must be scarfed and supported



ccSPF applied as ci Self Supporting

ccSPF Composition

- Blowing Agents occupy 95% of the volume of foams
- Most of the GWP of foam is from the Blowing Agent

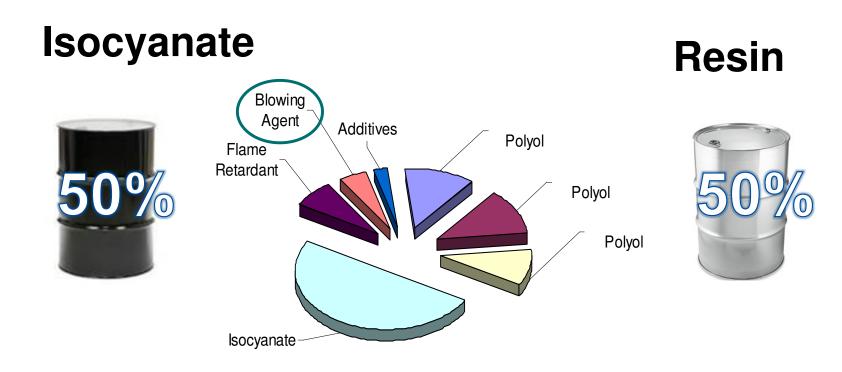




ccSPF



ccSPF Composition





BASIC Requirements for ALL ccSPF sold in Canada

- Complies with CAN/ULC S705.1 as verified by a third party report
- Accurate Reporting of the Long Term Thermal Resistance (LTTR)





ccSPF Standards

CAN/ULC-S705.1-15 STANDARD FOR THERMAL INSULATION - SPRAY APPLIED **RIGID POLYURETHANE FOAM, MEDIUM DENSITY - MATERIAL THIRD EDITION**

Solutions Safety. Science. Transformation. **UL Solutions** Third Party Report **Evaluation Report** Confirmation of **ULC ER41037** Issued: May 25, 2023 Visit the UL Solutions Product IQ® database for current status of report. Category Code: ULEX7 - Thermal Protection for Canada CSI MasterFormat[®] Division: 07 21 00 Thermal Insulation Sub Level : 07 21 19 Foamed-In-Place Insulation **ULC or CCMC** COMPANY. BASF Canada Inc. 10 Constellation Court Toronto, Ontario Canada M9W 1K1 www.basf.com 1. SUBJECT: WALLTITE® v.5 2. SCOPE OF EVALUATION 2015 National Building Code of Canada, NBCC (Sept. 28, 2018) 2020 National Building Code of Canada, NBCC (July 15, 2019) Underwriters Laboratories of Canada Inc. 7 Underwriters Road Toronto, ON M1R 3A9 Canada T +1.800.463.6852 UL.com/Solutions © 2023 Underwriters Laboratories of Canada Inc.

Compliance



ccSPF Standards

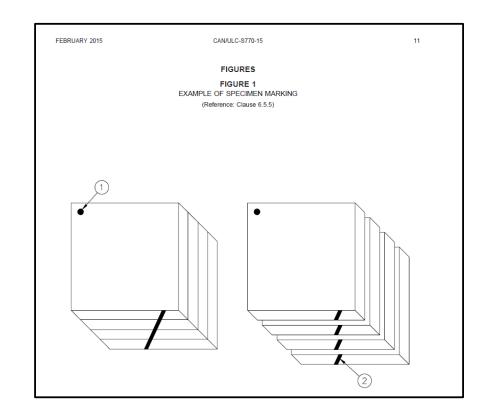
Properties	Requirements	Results
Density (minimum site specified density)	≥ 28 kg/m ³	32.5 kg/m ³
Air Permeance	≤ 0.02 L/(s·m²)@75Pa	Compliant
Compression Strength	≥ 170 kPa	203 kPa
Dimensional Stability		
28 d at -20±3°C, ambient humidity	-2 to +5%	-0.5%
28 d at 80±2°C, ambient humidity	-2 to +8%	+1.0%
28 d at 70±2°C, 97±3% R.H	-2 to +14%	+8.0%
Fungi Resistance	No Growth	Compliant
Long Term Thermal Resistance		
@ 50mm thickness	≥ 1.80 m ² ·K/W	1.95 m ² ·K/W
@ 75mm thickness	Declare	3.00 m ^{2.} K/W
Open-Cell Content	≤ 10%6	7%
Surface Burning Characteristics		
Flame Spread Rating (CAN/ULC-S102)	≤ 500	Compliant
Flame Spread Rating (CAN/ULC-S127)	≤ 500	Compliant
Tensile Strength	≥ 200 kPa	267 kPa
Time to Occupancy	< 30 Days	25 hrs.
Water Absorption by Volume	≤ 4 .0 %	1.9 %
Water Vapour Permeance @ 50mm thickness	≤ 60 ng/(Pa·s·m²)	56 ng/(Pa·s·m ²)

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ccSPF Thermal Performance

What is Long Term Thermal Resistance (LTTR)?

- Test method to estimate the future thermal resistance for insulation products, with captive blowing agents; ccSPF, XPS, Polyiso...
- Required for ALL ccSPF products sold in Canada





ccSPF Thermal Performance

Why is this important?

- Used for energy modelling
- To prove compliance with codes; Step Code, Passive House...

EXAMPLE OF R Value Variation Same product													
Method	Result R/inch (RSI/25mm)	Variance (%)											
Initial R value	7.1 (1.25)												
ASTM C518 Aging (USA)	6.5 (1.14)	9											
CAN/ULC S770 (LTTR)	5.2 (0.92)	27											



ccSPF Thermal Performance

CAN/ULC-S770 STANDARD TEST METHOD FOR DETERMINATION OF LONG-TERM THERMAL RESISTANCE OF CLOSED-CELL THERMAL INSULATING FOAMS

CAN/ULC S770 updated in 2025

Notes to Table A-9.36.2.4 (1)

(6) All types of cellular foam plastic insulation manufactured to be able to retain a blowing agent, other than air, for a period longer than 180 days shall be tested for long-term thermal resistance (LTTR) in accordance with CAN/ULC-S770, "Standard Test Method for Determination of Long-Term Thermal Resistance of Closed-Cell Thermal Insulating Foams." This LTTR value shall be input as the design thermal resistance value for the purpose of energy calculations in Section 9.36. Product standards contain a baseline LTTR for a thickness of 50 mm, from which the LTTR for other thicknesses can be calculated.



Optional Testing

- Air Barrier System or Assembly
- Radon Barrier
- Environmental Product Declaration (EPD)
- Part of a Fire Rated Assembly



Air Barrier System or Assembly

CAN/ULC S742

- Allows for use without the need for a separate, full coverage, AVB
- Variables
 - Transition membrane requirements
 - Treatment at board joints, penetrations...
- Substrates; GMGB and/or CMU

CONFIRM by reading ULC or CCMC Report









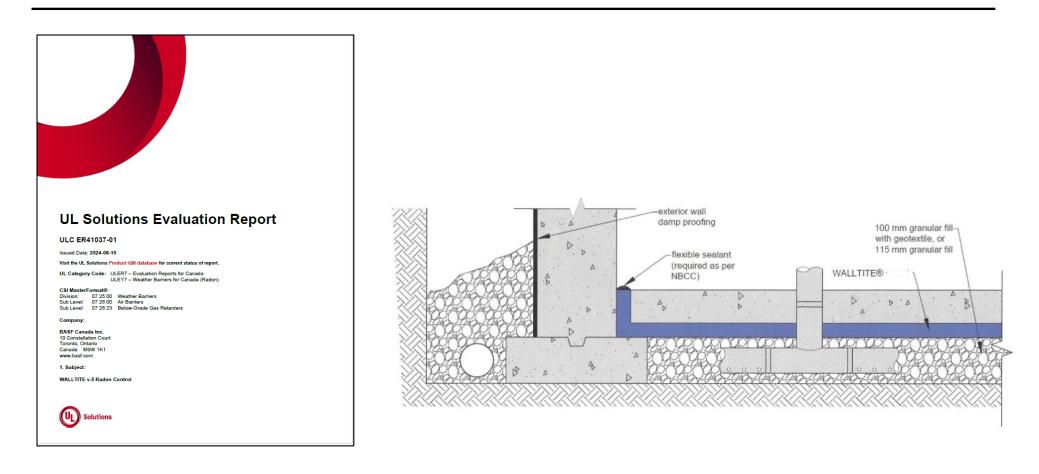




Radon Barrier: ISO 11665 Measurement of Radioactivity in the Environment – Air

- Confirmed by a third party report
- Allows for use without the need for a separate under slab vapour barrier (poly)
- Eliminates almost all sealants and tapes
- Typically applied at 50mm or greater





ULC ER41037-01 WALLTITE v.5 Radon Control

Testing indicated that (WALLTITE v5) exceeded the performance of 6 mil poly for any thickness above 15 mm

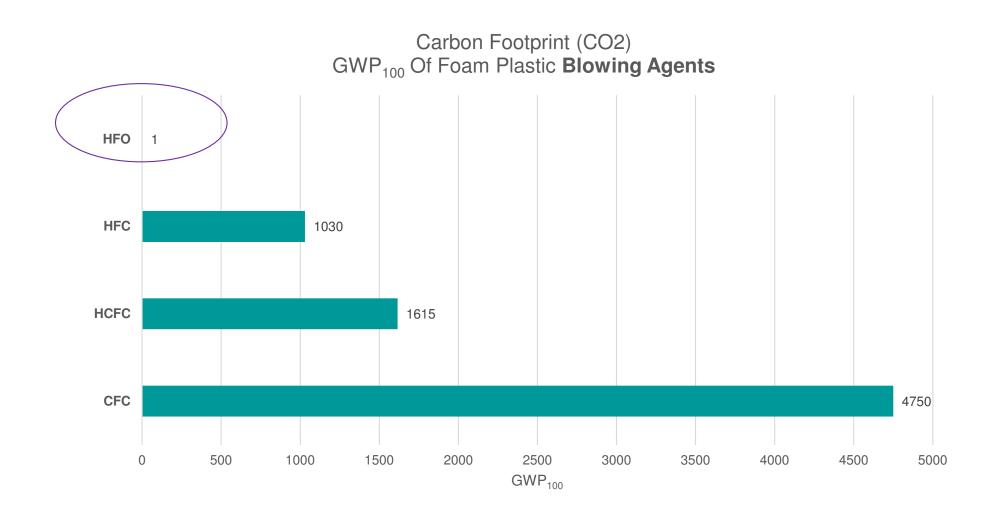


Sustainability





Sustainability





Sustainability

Environmental Product Declaration (EPD)

- Sustainability of the <u>finished</u> product
- Global Warming Potential (GWP)
- Allows for comparisons with other brands and types of insulation

ENVIRONMENTAL PRODUCT DECLARATION

SPRAY POLYURETHANE FOAM INSULATION CLOSED CELL USING HYDROFLUOROOLEFINS (CCSPF, HFO)



SPF products are commonly used in residential, light commercial, commercial, institutional, and certain industrial applications. Closed cell SPF (ccSPF) is applied to the interior or exterior side of the building envelope.



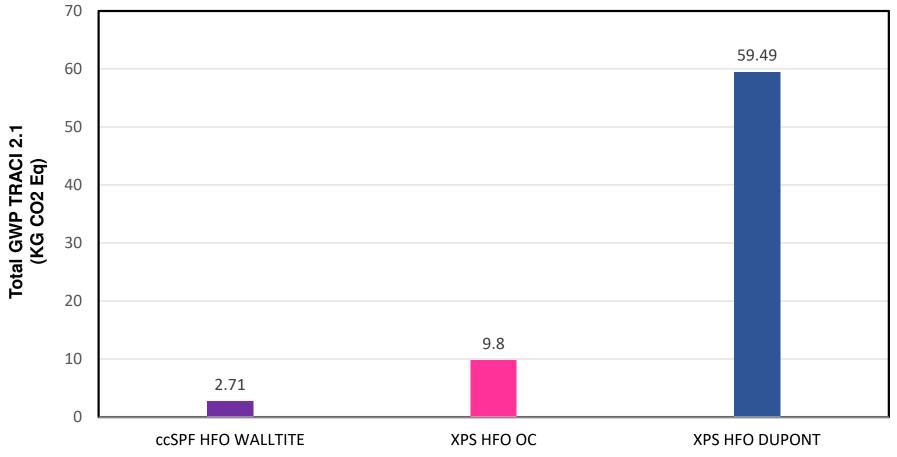
Founded in 1987, originally as the Polyurethane Foam Contractors Division, the Spray Polyurethane Foam Alliance (SPFA) is the collective voice, along with the educational and technical resource, for the spray polyurethane foam industry. Our experienced staff and membercomprised committees provide a wide variety of services to the industry.

SPFA develops tools designed to educate and influence the construction industry with the positive benefits of spray polyurethane foam roofing, insulation, coatings, and specialty installations.



GWP - ccSPF vs XPS

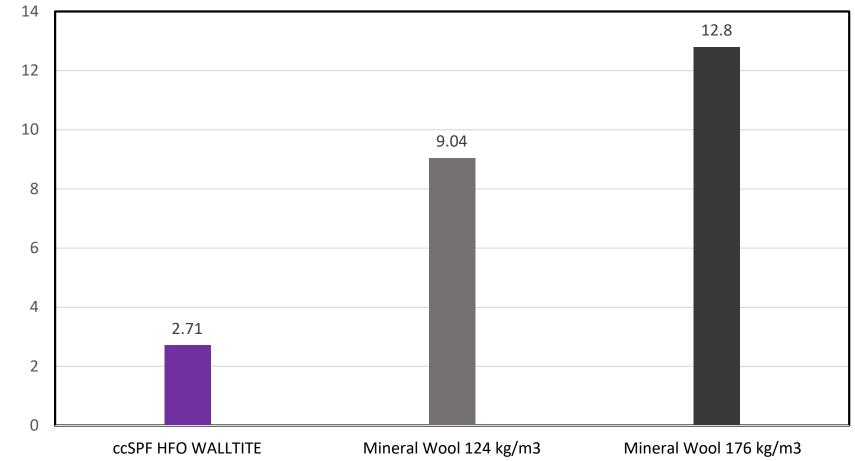
Functional Unit: 1m²@Rsi 1.0



Source: Value	es are based on data sourced	from publicly available environmental	product declarations (EPDs) as of 2021 05 20
ccSPF:	SPFA	EPD-085	ASTM
XPS HFO	Owens Corning	4789639125.101.1	ULE
XPS HFO	Dupont	4786548101.101.1	ULE
XPS HFO:	Dupont	4789559274.102.1	ULE

GWP – ccSPF vs Mineral Wool

Functional Unit: 1m²@Rsi 1.0



Source: Values	are based on data sourced	from publicly available environmental	product declarations (EPDs) as of 2021 05 20
ccSPF:	SPFA	EPD-085	ASTM
Mineral Fibre	NAIMA Assoc.	4788703029.101.1	ULE
NOTE: Publishe	d in the Rockwool website		
Comfort Board	80 has a density of 128 kg/	m3 which is comparable to the 124kg/	m3 in the EPD
Comfort Board	110 has a density of 176 kg	/m3. The GWP value is prorated to ac	count for the increased GWP for this higher density.

Total GWP TRACI 2.1 (KG CO2 Eq)



- Third party QAP provider for most Manufacturers
- Certifies installers meet the CAN/ULC S705.2 standard
- Must carry photo ID
- <u>https://qap.caliberga.com/en/</u>
- Also CUFCA and UFC



SQAP Cards

Registered Contractor

Need to be registered and in good standing with Certification Organization to buy product



Certified Installer

Certified by certification organization to spray foam

Trained on spray foam and building science





INSULATION SYSTEM DAILY WORK RECORD EMAIL TO DWR@CALIBERQA.COM WITHIN 1 MONTH



QAP

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CORRECTIVE ACTIONS (List corrective action taken as a result of test failures)

Updated: 2021-07-12

Signature



INSULATION SYSTEM DAILY WORK RECORD EMAIL TO DWR@CALIBERQA.COM WITHIN 1 MONTH



M Contractor: Date: Y. M M D D Card #: Installer: Apprentice: Appr. Card # PROJECT INFORMATION Customer Name: Construction: Unoccupied Occupied Ventilation 0.3 ACH: Yes 🗆 No 🗆 **Project Name:** Yes 🗆 No 🗆 Spray Area Isolated: Project Address: Warning Sign Posted: Yes 🔲 No 🗋 City: SK OTHER Type: Residential Other 🗍 Prov.: AB. BC. MB NB | NL. NS. NU. ON PE QC. Commercial **Building Permit Posted:** Project Description: Yes 🗆 No 🗖 Total Project Wall Area: sq. m 🛛 sq. ft. 🗌 Building Permit #: Person/Company responsible for thermal barrier:



Primary Heater Temperature:

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MATERIAL INFORMATION

ENVIRONMENTAL CONDITIONS

Hose Temperature:

Time (hhmm) 24h format	Ambient Temperature *F C C	Relative Humidity (%)	Wind Velocity Mph C Km/h C	Substrate Temperature °F C



%F □

°C □

SUBSTRATE CONDITIONS

Type:						Details:
CONDITIONS			SPECIAL CONDITIONS			
Clean:	Yes 🗆	No 🗆	Primer Required:	Yes 🗆	No 🗆	
Dry:	Yes 🗆	No 🗆	Protection Required:	Yes 🗆	No 🗆	
Property Fastened:	Yes 🗆	No 🗆	Exterior Coating:	Yes 🗆	No 🗆	Moisture Content (MC):
Proper Adhesion:	Yes 🗆	No 🗆	Interior Thermal Barrier:	Yes 🗆	No 🗆	



QAP

TEST RESULTS De	ensit	y Ca	lb:	Оре	n ce	ll: g + cm ³ x 1000 = Kg/m						sed	ell:	g + m	ıL x	1000	= Kg/m3	+ 16 = pcf
Mass						Volume 🗆 cm³ (open c	ell)	□ml	(dos	ed or	5I) -	Cal	cula	ted D	ensi	ty		
Weight of Sample #1(g):						Volume of Sample #1:												
Weight of Sample V2 (g):						Volume of Sample V2:]	
Weight of Sample V3 (g):						Volume of Sample #3:												
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CORRECTIVE ACTIONS (List corrective action taken as a result of test failures)

Signature

Updated: 2021-07-12



Limitations

Installation

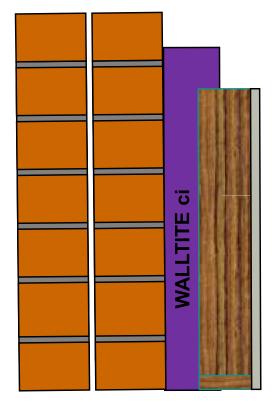
- Apply in lifts of 50mm max and allow cooling
 - Low Exotherm products allow 125mm per lift
- Apply at -10 C to +40 C
- Max RH is 85%
- Substrate; Compatible, DRY, clean, free from oils
- Do not apply over batt or other soft substrates
- Keep 75mm from heat sources



Applications- Residential

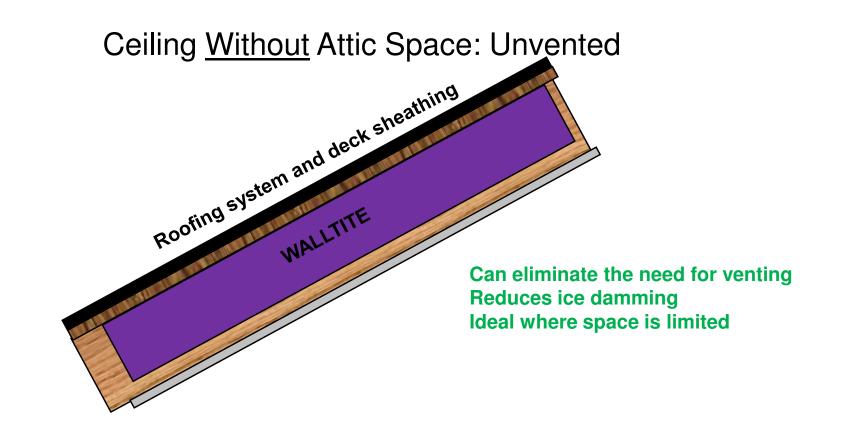






Exterior Solid Masonry High EFFECTIVE R Value Functions as Air Barrier Vapour Barrier Compact All ccSPF applied from interior

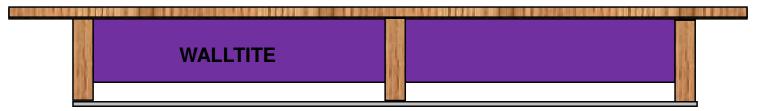






Exposed Floor

INTERIOR conditioned space

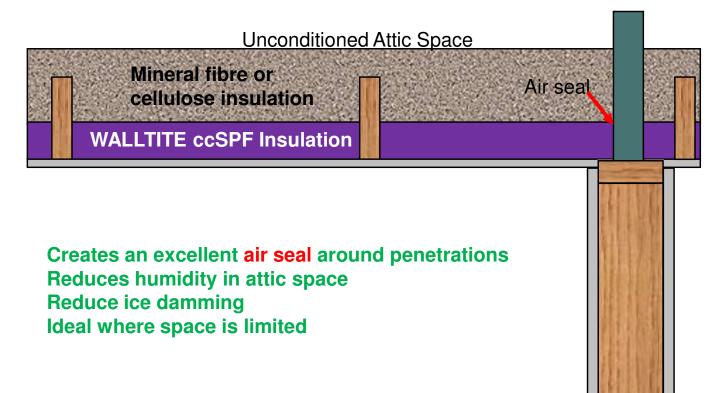


EXTERIOR unconditioned space Garage, Cantilever...

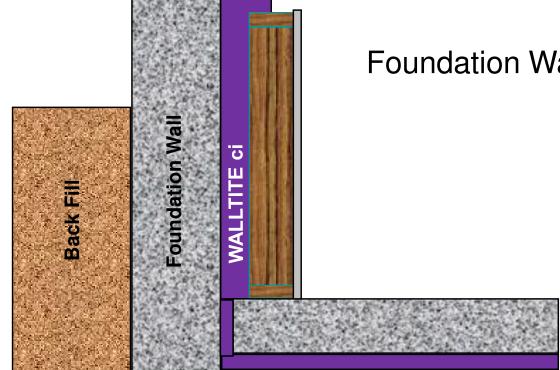
Ideal for Garage ceiling, overhangs



Ceiling <u>With</u> Attic Space



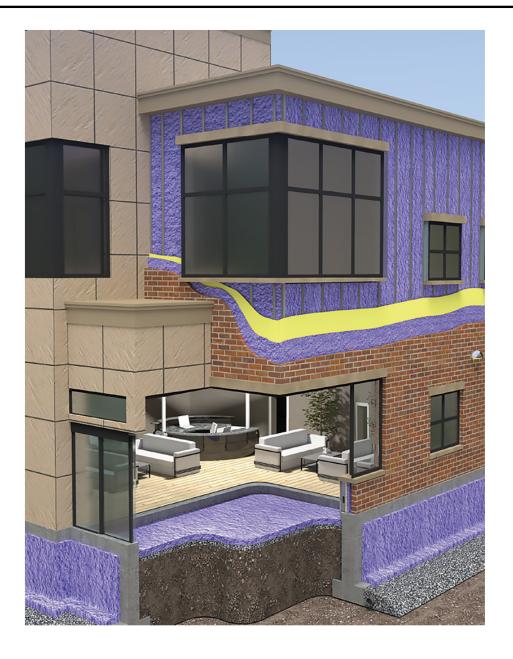




Foundation Walls: Interior



Applications- ICI

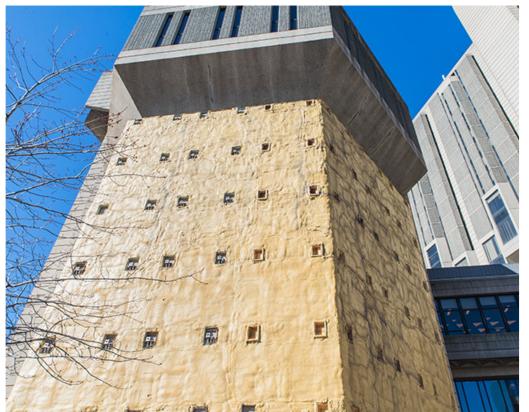




Insulation and ReClad

University of Toronto Thomas Fisher Rare Book Library WALLTITE applied from the exterior, precast cladding panels installed 2017







Roof Re Clad

WALLTITE installed at 100mm thick followed by metal roof installation.



Air Sealing



Building Used

Construction Products Representatives

Interior of Precast



Existing solid masonry or precast Steel studs- set back WALLTITE ccSPF Insulation Interior Gypsum Board

ci improves performance Minimal condensation potential Minimal thermal bridging

Macdonald Block Reconstruction Project, Toronto

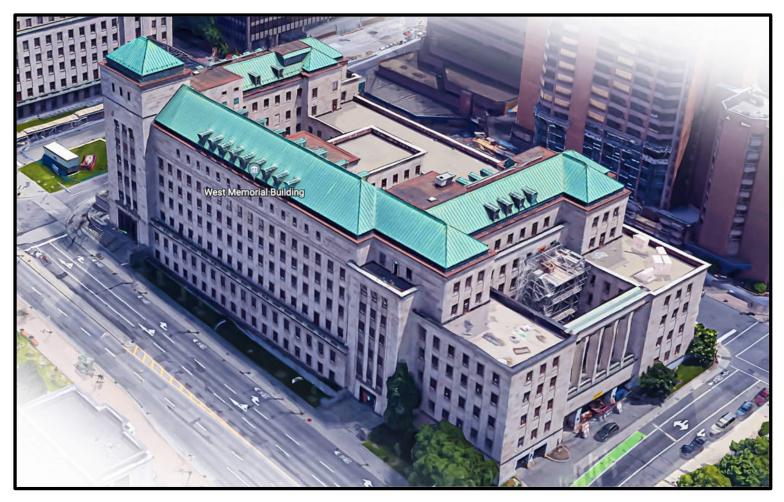
Owner: Infrastructure Ontario Contract Value: \$1.536 billion 1Million ft² WALLTITE installed on the interior of exterior precast and stone Architect: WZMH Building Envelope Consultant: Engineering Link and Synergy Consultants GC: Fengate PCL Progress Partners (FP3)



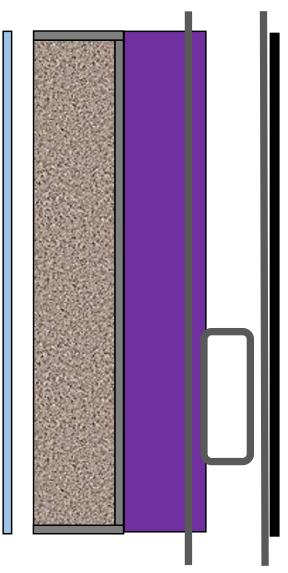
West Memorial Building Reconstruction Project, Ottawa

WALLTITE installed on the interior of exterior precast and stone Architect: Moriyama & Teshima Architects and Kasian Architecture Building Envelope Consultant: Morrison Hershfield, David Kayll Owner: PSPC

GC: Ellis Don



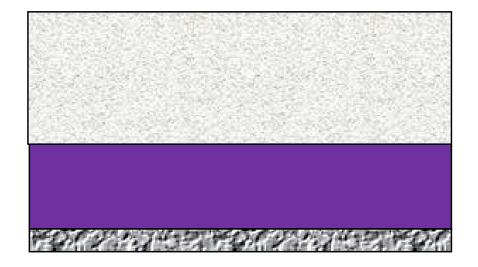
Interior of Spandrel Panels



Curtain Wall Spandrel Panel w/ Metal Backpan + Rockwool Steel studs- set back 25mm min. ccSPF Insulation Interior Gypsum Board

ci improves performance Minimal condensation potential Minimal thermal bridging Passed CAN/ULC S101 (State)

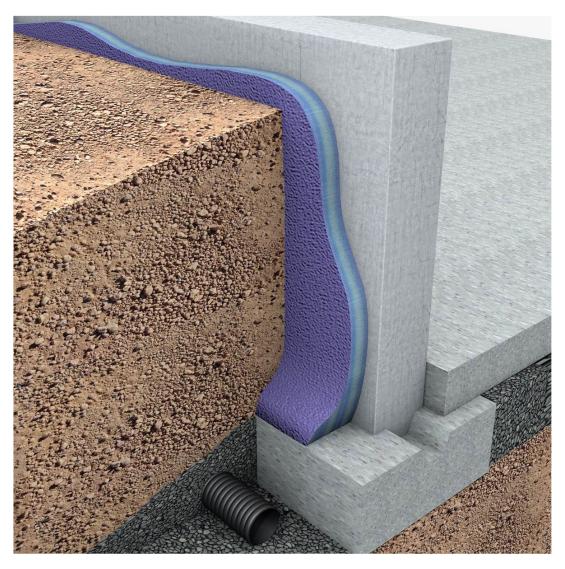
Overhead Cantilevered or Soffits



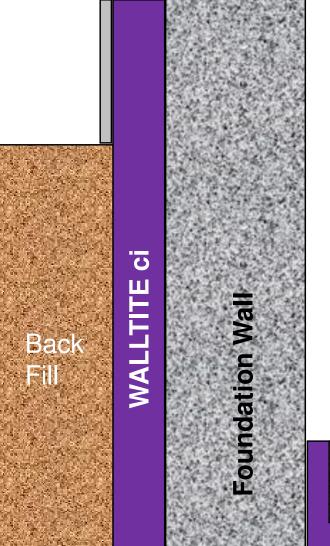
Suspended, reinforced slab **ccSPF Insulation** Protection- Gypsum Board or a Thermal Barrier meeting CAN/ULC S124 (Flameseal TBC)

Thinner than other systems, preserving headroom

Foundation Walls: Interior/Exterior

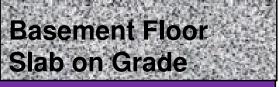


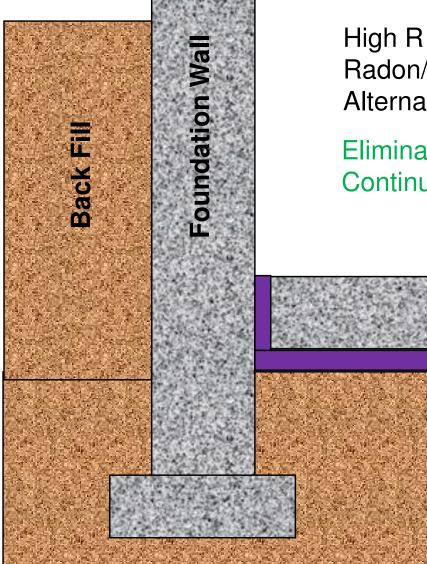
Foundation Walls: Interior/Exterior



High R value No fasteners needed Compatibility with waterproofing membranes Alternate to XPS

Eliminates fasteners needed with XPS Continuous with no joints between panels





High R value Radon/Soil Gas Barrier Alternate to XPS

Eliminates separate vapour barrier needed with XPS Continuous with no joints between panels













WALLTITE

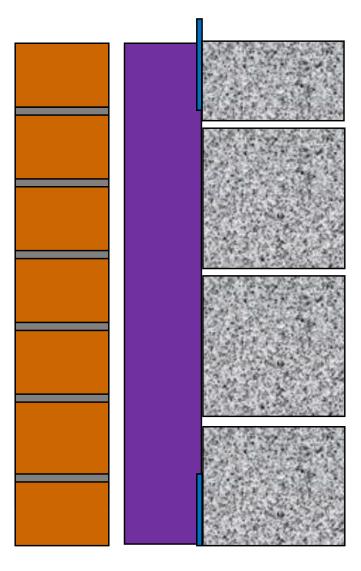
Compressive Strength D1621

ccSPF	XPS (type 4)
29 psi	30 psi
205 kPa	210 kPa



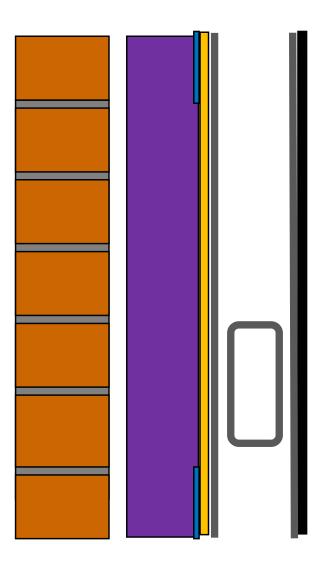


Cavity Wall: CMU Backup



CMU Block Backup Transition membranes ccSPF ci MASONRY Cladding

Cavity Wall: Stud/Sheathing



Steel Stud and Gypsum Sheathing Transition membranes ccSPF ci MASONRY Cladding

Project- Woodstock Hospital



Limitations

Project- Woodstock Hospital



Limitations

- ALL plastic foams are combustible
- Allowed in Combustible and Non-Combustible Construction

PAST Limitations

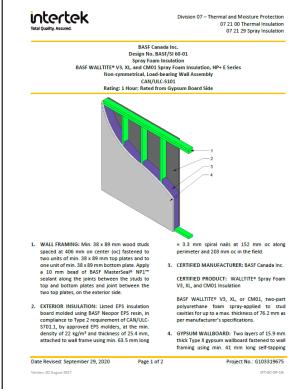
- Hourly Rated Walls
 - CAN/ULC S101 Assembly testing required
- Installed with cladding other than Masonry (NC)
 - CAN/ULC S134 Testing Required



CAN/ULC S101 Assembly Hourly Rated Walls CAN/ULC S134 Compliant Systems

- Where is an Hourly Rated wall needed?
 - Walls near property lines
 - Walls bearing the load of a fire rated floor
 - Fire Rated Floors

Fire Rated Applications Sources







CAN/ULC-S101 Assembly

BASF HP+ CFR Systems that Comply- Wood frame

Test Standard	Fire Resistance Rating	Design Number	BASF System Designation	Framing
CAN/ULC-S101	1 h	BASF/SI 60-01	HP+ E	Wood
CAN/ULC-S101	1 h	BASF/SI 60-02	HP+ X	Wood
CAN/ULC-S101	1 h	BASF/SI 60-03	HP+ Modified X	Wood
CAN/ULC-S101	1 h	BASF/SI 60-04	HP+ XR, HP+ XR-S	Wood
CAN/ULC-S101	1 h	BASF/SI 60-06	-	Wood

Note ¹: CAN/ULC-S101 design listing BASF/SI 90-01 requires two gypsum boards on the interior side of the assembly for the HP+ CFR system; refer to individual design listings for differences.



CAN/ULC-S101 Assembly BASF HP+ CFR Systems that Comply- Steel frame

Test Standard	Fire Resistance Rating	Design Number	BASF System Designation	Framing
CAN/ULC-S101	1 h	BASF/SI 60-05	-	Steel
CAN/ULC-S101	90	BASF/SI 90-01	HP+ CFR ¹	Steel

Note ¹: CAN/ULC-S101 design listing BASF/SI 90-01 requires two gypsum boards on the interior side of the assembly for the HP+ CFR system; refer to individual design listings for differences.





The fire resistance rating is the amount of time an assembly or component maintains the ability to withstand fire exposure. BASF holds a variety of fire-resistance rated assemblies with times ranging from 45-min to 4-hours in the Underwriters Laboratories (UL) Directory – there are a total of 25 UL-rated wall assemblies and 16 floor-ceiling assemblies listed for BASF, as outlined on the following tables.



Updated: 22/04/2025

UL Directory - ANSI / UL263 / CAN/ULC-101 (ASTM E119)

Steel Studs with Brick Veneer Assembly #	Currently Available BASF Systems Approved	Load Bearing or Non-Load Bearing	Fire Rating	Fire Exposure	SPF Location
<u>U425</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Bearing	3/4 hr to 2 hr	Both Options	Exterior
<u>V454</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Bearing or Non-Bearing	1 hr	Asymmetrical	Stud Cavity
<u>V495</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Non-Bearing	3 hr	Asymmetrical	Stud Cavity or Masonry Cavity
<u>W417</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Non-Bearing	1 hr	Asymmetrical	Stud Cavity
<u>W421</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Non-Bearing	1 hr	Asymmetrical	Stud Cavity
<u>W444</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Non-Bearing	1 hr	Asymmetrical	Stud Cavity

CAN/ULC S134 Compliant Systems

3.2.3.8. – Protection of Exterior Building Face

<u>3.1.5.5. – Combustible Components in Exterior Walls</u>

GOAL: To reduce the risks of a vertical fire spreading on the facade of a building (fire originating from outside or from inside spreading through an opening)

- OBC Allows the use of ccSPF with Concrete or Masonry (min 25mm) Cladding <u>Or</u>
- Assembly passing CAN/ULC-S134



Fire Requirements Overview CAN/ULC S134





Fire Requirements Overview CAN/ULC S134

HP+ CFR PASSES!

CAN/ULC-S134		
Acceptance Criteria	Results	
Flame Spread Above Opening (metres max)		
5	2	
Maximum Average Heat Flux kW/m2		
35.00	16.43	





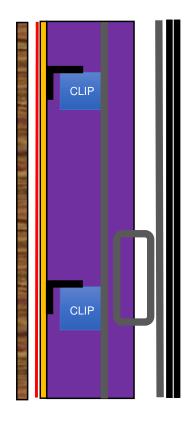
HP+ CFR Wall Assembly







HP+ CFR Systems



Compliant with CAN/ULC S134 Listing: Design No. BASF/SI 25-01 and S101 Fire Rated for 90 Minutes

Listing: Design No. BASF/SI 90-01

Components

Interior Gypsum Wallboard: 2 layers, 15mm type X

Wall Framing: Min. 63mm, 16 GA steel studs and tracks @ 406mm Thermal Clips: 82mm ISO Clips fastened using (2) 50mm screws. Space @406mm oc vertically and horizontally

Metal Angle: 50mm X 50mm, 16 GA steel angle Exterior Sheathing: 15mm GMGB (Densglass) Sheathing Seam Tape (3M Fire and Water tape) Membrane- Vapour Permeable

Insulation: WALLTITE CM01 or XL01, Total Thickness: 152mm max. In Stud Cavity: 63mm In the plane of the Thermal Clips: 89mm Air Space Cladding: Non-combustible as per CAN/ULC S114

HP+ CFR Systems

Effective R Value

ccSPF (mm)	Effective (R)
127	21
140	21.9
152	23.1

BASF HP+ CFR Systems

Benefits vs Non Combustible Insulation (Mineral Fibre)

PERFORMANCE

- ✓ High effective R value
- Low Embodied Energy; GWP/Carbon Footprint
- Reduced thickness of wall; greater usable floor space
- ✓ Light Weight
- ✓ Code Compliant; Fire Rated and S134 Compliant
- ✓ Cost Competitive

Take Aways

- ccSPF provides high R value insulation and is supported by third party QAP Provider.
- Versatile; Above grade, below grade, overhead, buried
- Sustainable; Low GWP vs XPS and Mineral Fibre
- <u>Some</u> ccSPF provide Air Barrier system, Radon Barrier, Fire Rated Systems
- Write clear concise specs and confirm products that are included have the needed credentials (UL Reports..) and do not state "or equal".
- Prequalify ccSPF Installers and hold a prebid meeting to communicate expectations (DWR..).

walltite.com buildingresource.ca michael@buildingresource.ca