Welcome



ccSPF Closed Cell Spray Polyurethane Foam

Much more than an Insulation!

April 23, 2025







Introductions

Michael Pace

- Building Resource Inc.
 - President
 - BSS Building Science Specialist, 2008
 - Member CSC, OBEC, OACETT

Steven Cole

- BASF Canada
 - Key Account Manager Spray Central & Western Canada



Resources

Gary Chu

- BASF Canada Inc.
 - Senior Construction and Standards Regulations Specialist
 - Participates in Codes and Standards Development

Ibrahim Huseen, M.Eng.

- BASF Canada Inc
 - Construction and Standards Regulations Specialist



Learning Objectives

- 1. Define what Closed Cell Spray Polyurethane Foam (ccSPF) is and how it compares to Open Cell Spray Polyurethane (ocSPF) and other insulation types
- Describe the product standard for ccSPF and the required and optional testing manufactures can undertake
- 3. Review the many applications for ccSPF within the building envelope including Fire Rated assemblies



Closed Cell Spray Polyurethane Foam

ccSPF

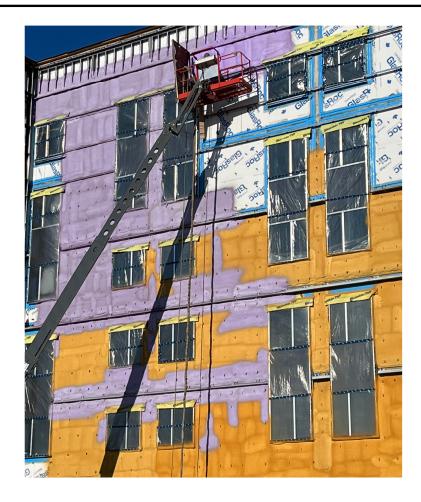


Foam Types

CLOSED cell ccSPF (WALLTITE)	Property	OPEN cell ocSPF (ENERTITE)
CAN/ULC S705.1:2018-REV1 Included in NBC since 1990's	Standard	CAN/ULC S712.1 Not in the NBC
Medium	Density	low
HFO	Blowing Agent	Water (CO2)
30psi Rigid	Strength	<4psi Soft
25-40X	Expansion (liquid)	100-120X
Low	Acoustic STC	High
Minimal	Water Absorption	High
Standard: High R insulation, air and vapour barrier	Functions	Insulation Air Barrier
Optional : Radon barrier, Air Barrier System, Fire Rated Systems		



Foam Types



ccSPF applied as ci Self Supporting

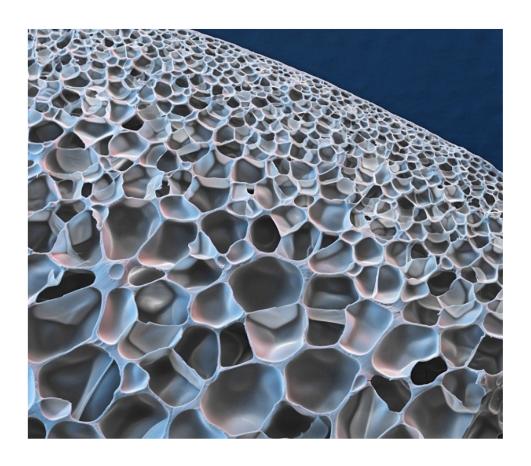


ocSPF must be scarfed and supported



ccSPF Composition

- Blowing Agents occupy 95% of the volume of foams
- Most of the GWP of foam is from the Blowing Agent





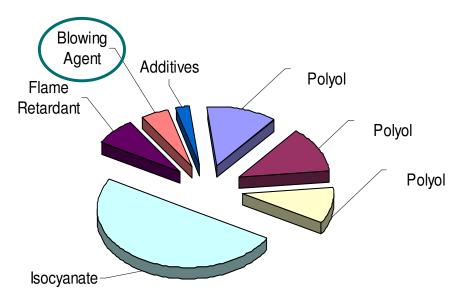
ccSPF



ccSPF Composition

Isocyanate





Resin





BASIC Requirements for ALL ccSPF sold in Canada

- Complies with CAN/ULC S705.1 as verified by a third party report
- Accurate Reporting of the Long Term Thermal Resistance (LTTR)





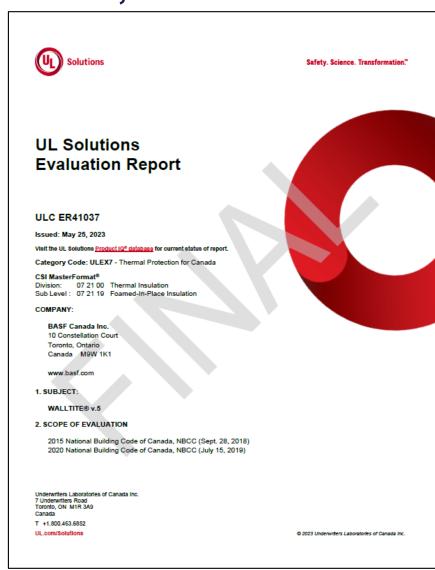
ccSPF Standards

CAN/ULC-S705.1-15 STANDARD FOR THERMAL INSULATION - SPRAY APPLIED RIGID POLYURETHANE FOAM, MEDIUM DENSITY - MATERIAL THIRD EDITION

Third Party Report

Confirmation of Compliance

ULC or CCMC





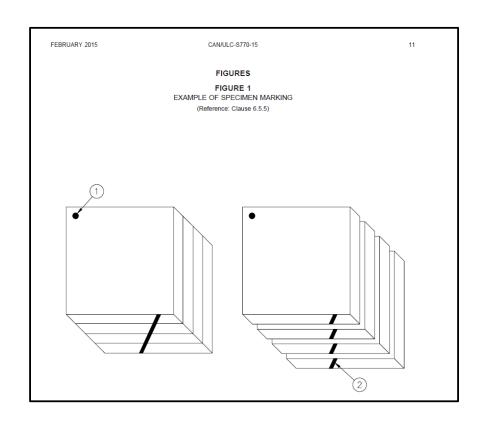
ccSPF Standards

Properties	Requirements	Results
Density (minimum site specified density)	≥ 28 kg/m ³	32.5 kg/m ³
Air Permeance	≤ 0.02 L/(s·m²)@75Pa	Compliant
Compression Strength	≥ 170 kPa	203 kPa
Dimensional Stability		
28 d at -20±3°C, ambient humidity	-2 to +5%	-0.5%
28 d at 80±2°C, ambient humidity	-2 to +8%	+1.0%
28 d at 70±2°C, 97±3% R.H	-2 to +14%	+8.0%
Fungi Resistance	No Growth	Compliant
Long Term Thermal Resistance		-
@ 50mm thickness	≥ 1.80 m ² ·K/W	1.95 m ² ·K/W
@ 75mm thickness	Declare	3.00 m ² ·K/W
Open-Cell Content	≤ 10%	7%
Surface Burning Characteristics		
Flame Spread Rating (CAN/ULC-S102)	≤ 500	Compliant
Flame Spread Rating (CAN/ULC-S127)	≤ 500	Compliant
Tensile Strength	≥ 200 kPa	267 kPa
Time to Occupancy	< 30 Days	25 hrs.
Water Absorption by Volume	≤ 4.0 %	1.9 %
Water Vapour Permeance @ 50mm thickness	≤ 60 ng/(Pa·s·m²)	56 ng/(Pa·s·m²)

ccSPF Thermal Performance

What is Long Term Thermal Resistance (LTTR)?

- Test method to estimate the future thermal resistance for insulation products, with captive blowing agents; ccSPF, XPS, Polyiso...
- Required for ALL ccSPF products sold in Canada





ccSPF Thermal Performance

Why is this important?

- Used for energy modelling
- To prove compliance with codes; Step Code, Passive House...

EXAMPL	E OF R Value Variation Same product	on
Method	Result R/inch (RSI/25mm)	Variance (%)
Initial R value	7.1 (1.25)	
ASTM C518 Aging (USA)	6.5 (1.14)	9
CAN/ULC S770 (LTTR)	5.2 (0.92)	27



ccSPF Thermal Performance

CAN/ULC-S770 STANDARD TEST METHOD FOR DETERMINATION OF LONG-TERM THERMAL RESISTANCE OF CLOSED-CELL THERMAL INSULATING FOAMS

CAN/ULC S770 updated in 2025

Notes to Table A-9.36.2.4 (1)

(6) All types of cellular foam plastic insulation manufactured to be able to retain a blowing agent, other than air, for a period longer than 180 days shall be tested for long-term thermal resistance (LTTR) in accordance with CAN/ULC-S770, "Standard Test Method for Determination of Long-Term Thermal Resistance of Closed-Cell Thermal Insulating Foams." This LTTR value shall be input as the design thermal resistance value for the purpose of energy calculations in Section 9.36. Product standards contain a baseline LTTR for a thickness of 50 mm, from which the LTTR for other thicknesses can be calculated.



Optional Testing

- Air Barrier System or Assembly
- Radon Barrier
- Environmental Product Declaration (EPD)
- Part of a Fire Rated Assembly



Air Barrier System or Assembly

CAN/ULC S742

- Allows for use without the need for a separate, full coverage, AVB
- Variables
 - Transition membrane requirements
 - Treatment at board joints, penetrations...
- Substrates; GMGB and/or CMU

CONFIRM by reading ULC or CCMC Report









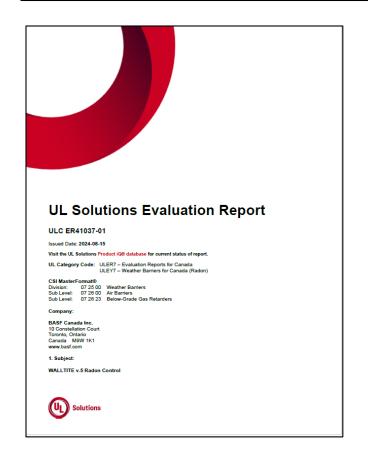


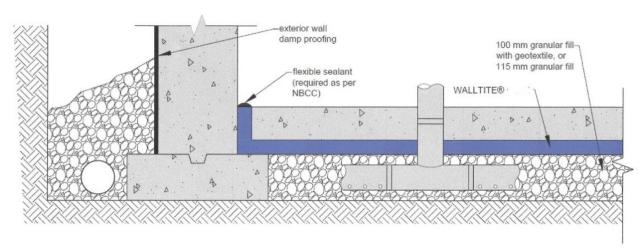


Radon Barrier: ISO 11665 Measurement of Radioactivity in the Environment – Air

- Confirmed by a third party report
- Allows for use without the need for a separate under slab vapour barrier (poly)
- Eliminates almost all sealants and tapes
- Typically applied at 50mm or greater







Construction Products Representatives

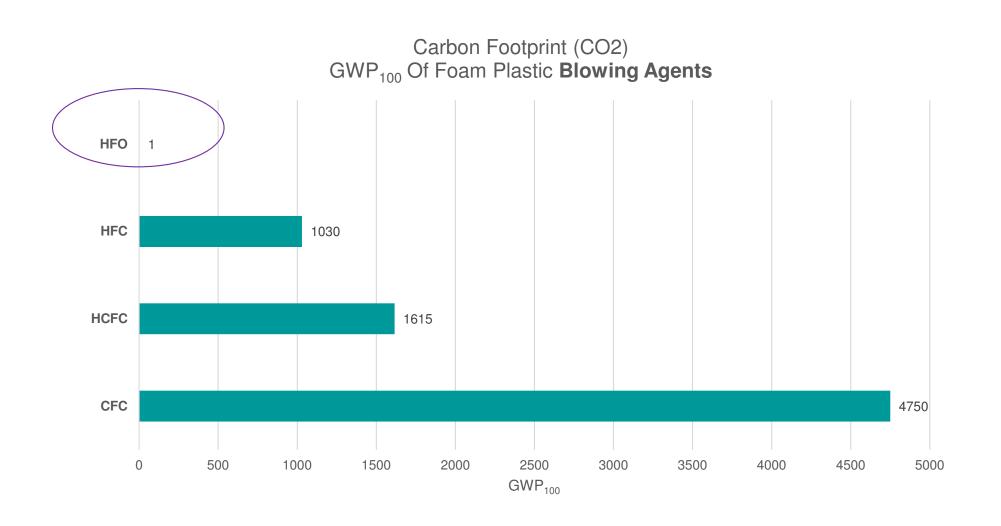
ULC ER41037-01 WALLTITE v.5 Radon Control
Testing indicated that (WALLTITE v5) exceeded the performance of 6 mil poly
for any thickness above 15 mm

Sustainability





Sustainability





Sustainability

Environmental Product Declaration (EPD)

- Sustainability of the <u>finished</u> <u>product</u>
- Global Warming Potential (GWP)
- Allows for comparisons with other brands and types of insulation

ENVIRONMENTAL PRODUCT DECLARATION

SPRAY POLYURETHANE FOAM INSULATION

CLOSED CELL USING HYDROFLUOROOLEFINS (CCSPF, HFO)



SPF products are commonly used in residential, light commercial, commercial, institutional, and certain industrial applications. Closed cell SPF (ccSPF) is applied to the interior or exterior side of the building envelope.



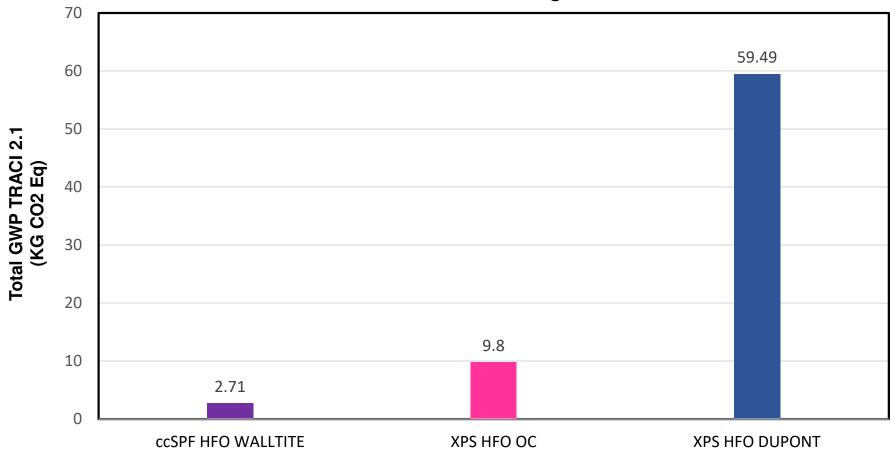
Founded in 1987, originally as the Polyurethane Foam Contractors Division, the Spray Polyurethane Foam Alliance (SPFA) is the collective voice, along with the educational and technical resource, for the spray polyurethane foam industry. Our experienced staff and membercomprised committees provide a wide variety of services to the industry.

SPFA develops tools designed to educate and influence the construction industry with the positive benefits of spray polyurethane foam roofing, insulation, coatings, and specialty installations.



GWP - WALLTITE vs XPS

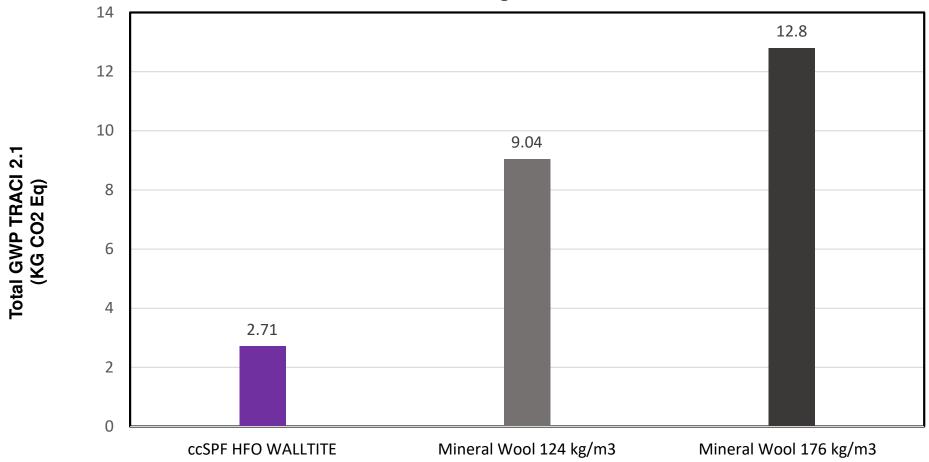
Functional Unit: 1m²@Rsi 1.0



Source: Values a	ire based on data sourced from pub	olicly available environmental produc	ct declarations (EPDs) as of 2021 05 20
ccSPF:	SPFA	EPD-085	ASTM
XPS HFO	Owens Corning	4789639125.101.1	ULE
XPS HFO	Dupont	4786548101.101.1	ULE
XPS HFO:	Dupont	4789559274.102.1	ULE

GWP – WALLTITE vs Mineral Wool

Functional Unit: 1m²@Rsi 1.0



Source: Values are based on data sourced from publicly available environmental product declarations (EPDs) as of 2021 05 20

ccSPF: SPFA EPD-085 ASTM Mineral Fibre NAIMA Assoc. 4788703029.101.1 ULE

NOTE: Published in the Rockwool website.

Comfort Board 80 has a density of 128 kg/m3 which is comparable to the 124kg/m3 in the EPD

Comfort Board 110 has a density of 176 kg/m3. The GWP value is prorated to account for the increased GWP for this higher density.

QAP



- Third party QAP provider for most Manufacturers
- Certifies installers meet the CAN/ULC S705.2 standard
- Must carry photo ID
- https://qap.caliberga.com/en/
- Also CUFCA and UFC



SQAP Cards

Registered Contractor

Need to be registered and in good standing with Certification Organization to buy product



Certified Installer

Certified by certification organization to spray foam

Trained on spray foam and building science





QAP

INSULATION SYSTEM DAILY WORK RECORD

EMAIL TO DWR@CALIBERQA.COM WITHIN 1 MONTH



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Updated: 2021-07-12

INSULATION SYSTEM DAILY WORK RECORD

EMAIL TO DWR@CALIBERQA.COM WITHIN 1 MONTH



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SUBSTRATE CONDITIONS

Type:						Details:
CONDITIONS			SPECIAL CONDITIONS			
Clean:	Yes 🗆	No □	Primer Required:	Yes 🗆	No □	
Dry:	Yes 🗆	No □	Protection Required:	Yes 🗆	No □	
Property Fastened:	Yes 🗆	No □	Exterior Coating:	Yes 🗆	No □	Moisture Content (MC):
Proper Adhesion:	Yes 🗆	No □	Interior Thermal Barrier:	Yes 🗆	No □	



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Updated: 2021-07-12



Limitations

Installation

- Apply in lifts of 50mm max and allow cooling
 - Low Exotherm products allow 125mm per lift
- Apply at -10 C to +40 C
- Max RH is 85%
- Substrate; Compatible, DRY, clean, free from oils
- Do not apply over batt or other soft substrates
- Keep 75mm from heat sources



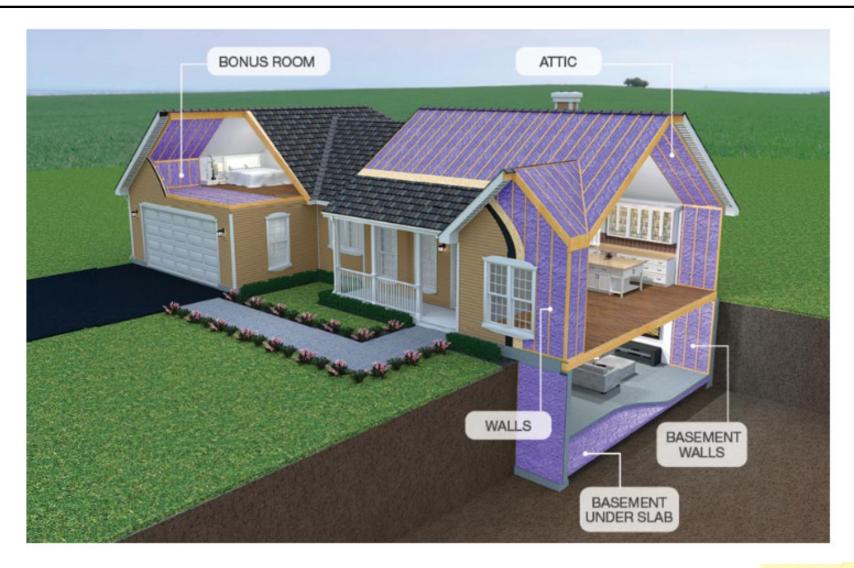


Products

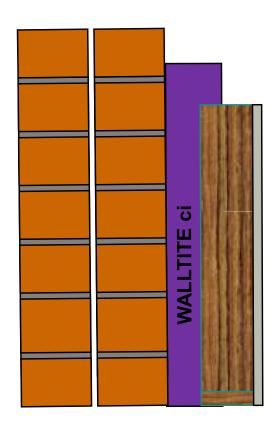
WALLTITE Launched in the late 1990's

- WALLTITE XL01 2020
 - HFO BA
 - LOW Exotherm 5.25"/lift
- NEW WALLTITE v.5 2023
 - Better installation, supply chain...
 - 5-8% Higher R value







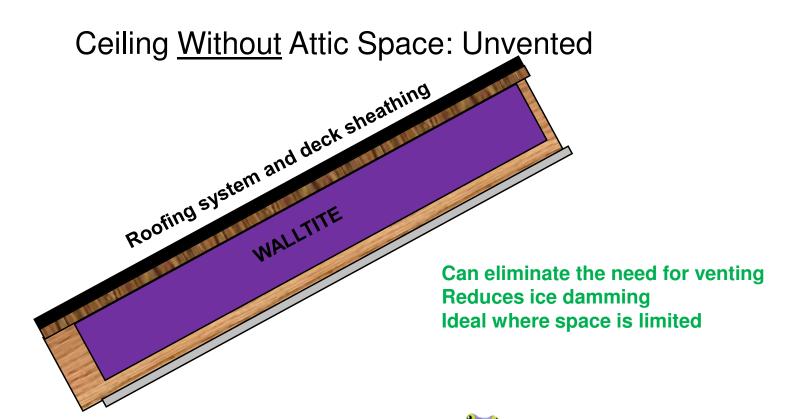


Exterior Solid Masonry High EFFECTIVE R Value Functions as

Air Barrier Vapour Barrier Compact All ccSPF applied from interior









Exposed Floor

INTERIOR conditioned space

WALLTITE

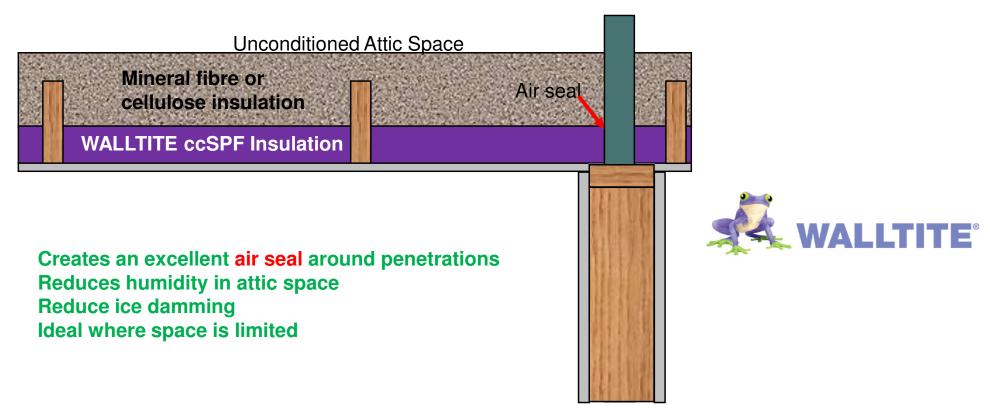
EXTERIOR unconditioned space Garage, Cantilever...

Ideal for Garage ceiling, overhangs

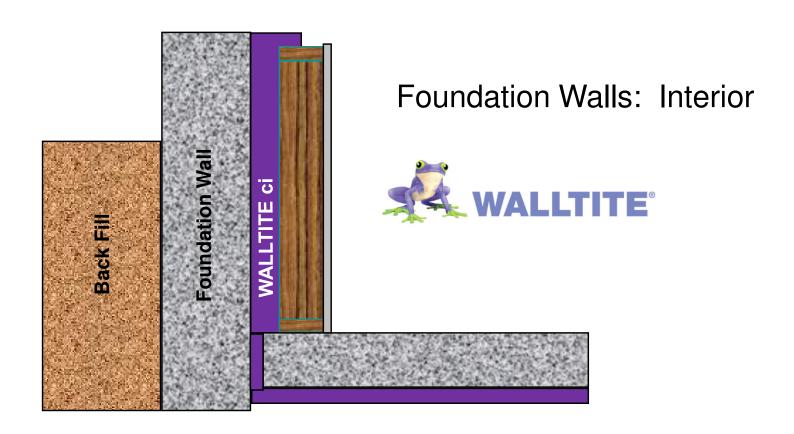




Ceiling With Attic Space

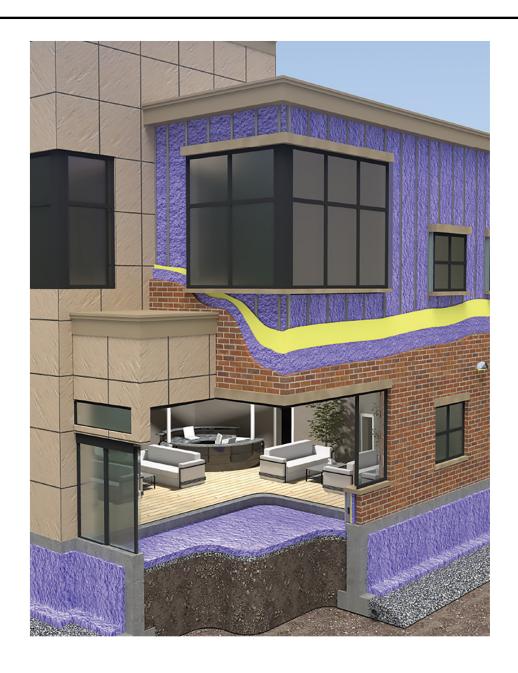








Applications- ICI

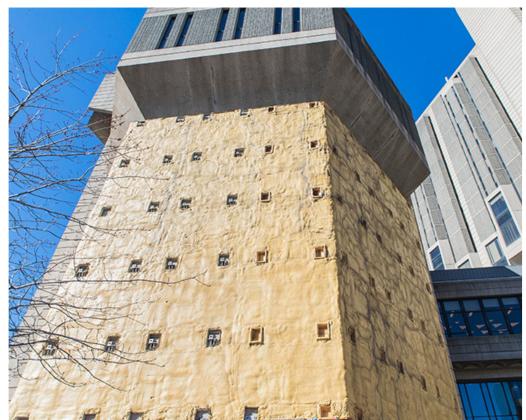




Insulation and ReClad

University of Toronto Thomas Fisher Rare Book Library WALLTITE applied from the exterior, precast cladding panels installed 2017





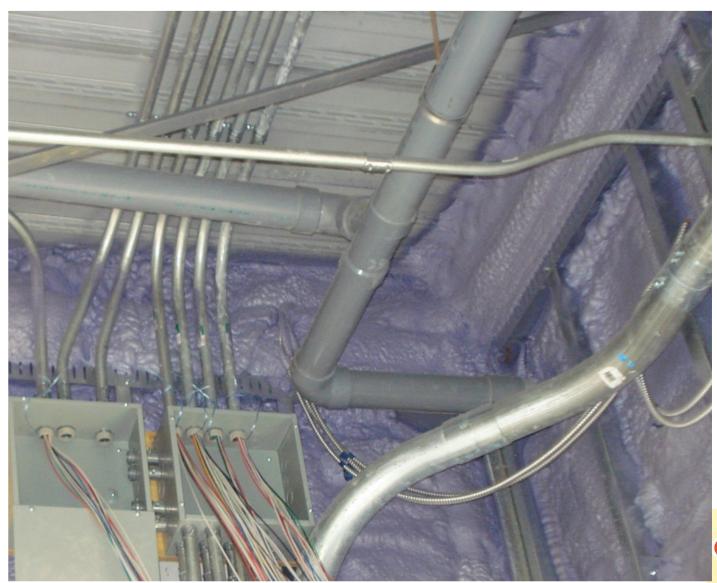


Roof Re Clad

WALLTITE installed at 100mm thick followed by metal roof installation.

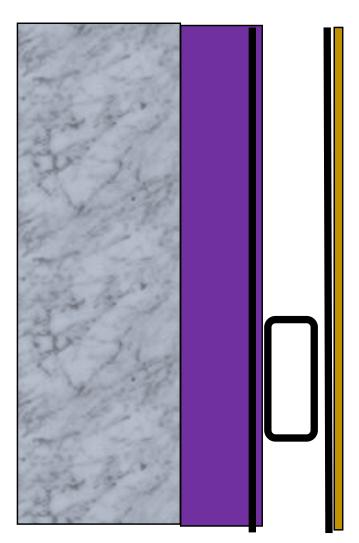


Air Sealing





Interior of Precast



Existing solid masonry or precast
Steel studs- set back
WALLTITE ccSPF Insulation
Interior Gypsum Board

ci improves performance Minimal condensation potential Minimal thermal bridging



Macdonald Block Reconstruction Project, Toronto

Owner: Infrastructure Ontario Contract Value: \$1.536 billion

1Million ft² WALLTITE installed on the interior of exterior precast and stone

Architect: WZMH

Building Envelope Consultant: Engineering Link and Synergy Consultants

GC: Fengate PCL Progress Partners (FP3)







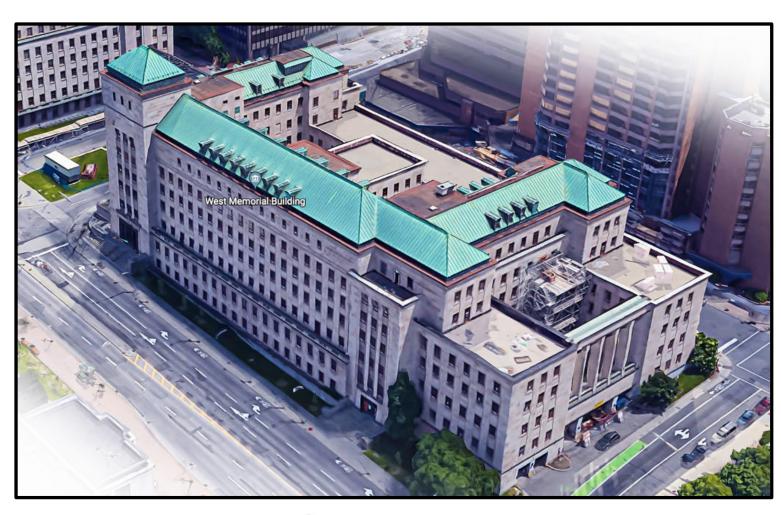
West Memorial Building Reconstruction Project, Ottawa

WALLTITE installed on the interior of exterior precast and stone

Architect: Moriyama & Teshima Architects and Kasian Architecture

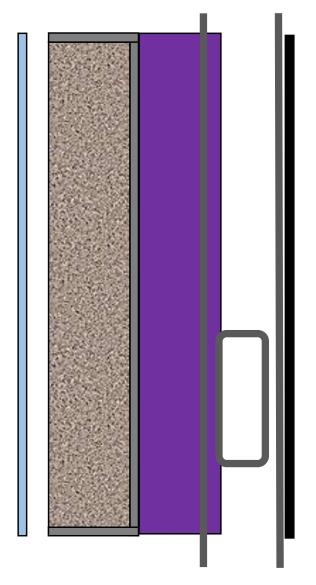
Building Envelope Consultant: Morrison Hershfield, David Kayll

Owner: PSPC GC: Ellis Don





Interior of Spandrel Panels



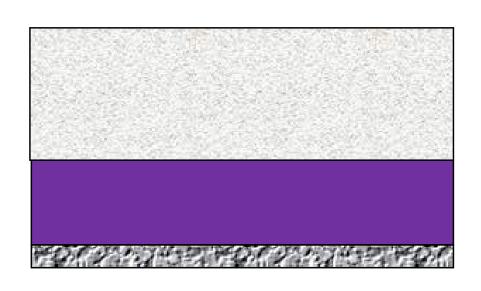
Curtain Wall Spandrel Panel w/ Metal Backpan + Rockwool Steel studs- set back 25mm min.

WALLTITE ccSPF Insulation Interior Gypsum Board

ci improves performance Minimal condensation potential Minimal thermal bridging Passed CAN/ULC S101 (State)



Overhead Cantilevered or Soffits



Suspended, reinforced slab

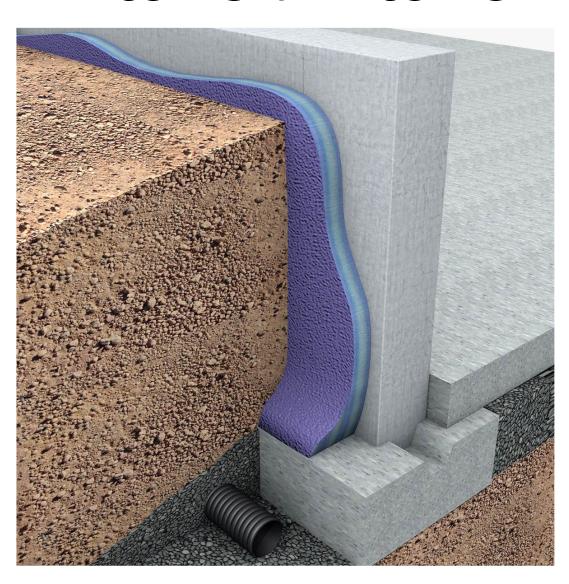
WALLTITE ccSPF Insulation

Protection- Gypsum Board or a Thermal Barrier meeting CAN/ULC S124 (Flameseal TBC)

Thinner than other systems, preserving headroom

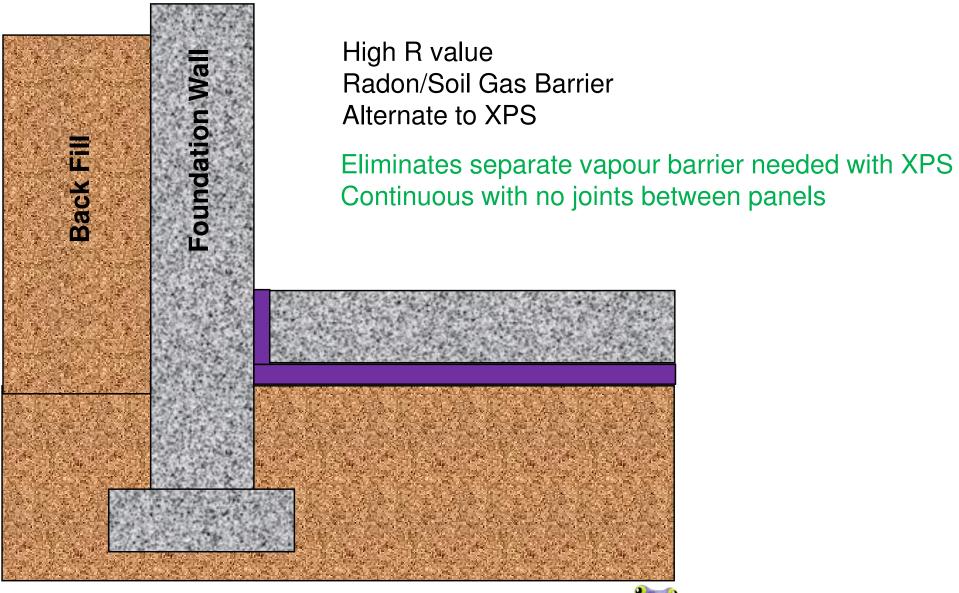


Foundation Walls: Interior/Exterior



Foundation Walls: Interior/Exterior

High R value No fasteners needed Compatibility with waterproofing membranes Alternate to XPS Eliminates fasteners needed with XPS Continuous with no joints between panels Back **Basement Floor** Slab on Grade

















WALLTITE

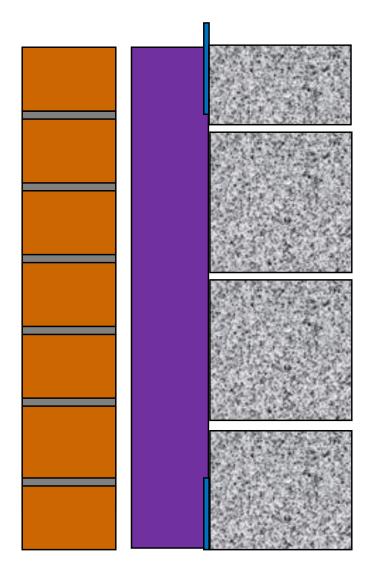
Compressive Strength D1621

WALLTITE v.5	XPS (type 4)
29 psi	30 psi
205 kPa	210 kPa





Cavity Wall: CMU Backup

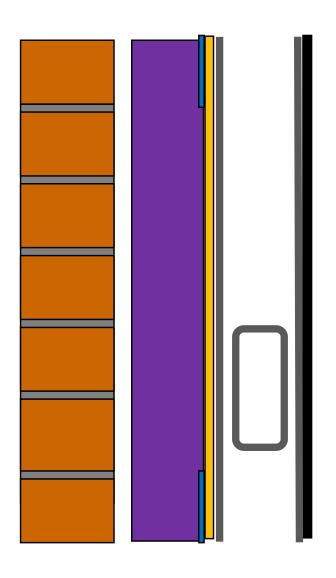


CMU Block Backup
Transition membranes

WALLTITE ccSPF ci
MASONRY Cladding



Cavity Wall: Stud/Sheathing



Steel Stud and Gypsum Sheathing Transition membranes

WALLTITE ccSPF ci
MASONRY Cladding



Project- Woodstock Hospital



Limitations

Project- Woodstock Hospital



Limitations

- ALL plastic foams are combustible
- Allowed in Combustible and Non-Combustible Construction

PAST Limitations

- Hourly Rated Walls
 - CAN/ULC S101 Assembly testing required
- Installed with cladding other than Masonry (NC)
 - CAN/ULC S134 Testing Required



- CAN/ULC S101 Assembly Hourly Rated Walls
- CAN/ULC S134 Compliant Systems

- Where is an Hourly Rated wall needed?
 - Walls near property lines
 - Walls bearing the load of a fire rated floor
 - ► Fire Rated Floors



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BXUV - Fire Resistance Ratings - ANSI/UL 263 Certified for United States BXUV7 - Fire Resistance Ratings - CAN/ULC-S101 Certified for Canada

<u>See General Information for Fire-resistance Ratings - ANSI/UL 263 Certified for United States</u>

Design Criteria and Allowable Variances

<u>See General Information for Fire Resistance Ratings - CAN/ULC-S101 Certified for Canada Design Criteria and Allowable Variances</u>

Design No. W307

June 14, 2024

Bearing Wall Rating — 1 or 2 Hr (see Item 3). Finish Rating — See Items 3, 3A, and 3B

This design was evaluated using a load design method other than the Limit States Design Method (e.g., Working Stress Design Method). For jurisdictions employing the Limit States Design Method, such as Canada, a load restriction factor shall be used — See Guide BXUV or BXUV7

* Indicates such products shall bear the UL or cUL Certification Mark for jurisdictions employing the UL or cUL Certification (such as Canada), respectively.

reedbac



CAN/ULC-S101 Assembly

BASF HP+ CFR Systems that Comply- Wood frame

Test Standard	Fire Resistance Rating	Design Number	BASF System Designation	Framing
CAN/ULC-S101	1 h	BASF/SI 60-01	HP+ E	Wood
CAN/ULC-S101	1 h	BASF/SI 60-02	HP+ X	Wood
CAN/ULC-S101	1 h	BASF/SI 60-03	HP+ Modified X	Wood
CAN/ULC-S101	1 h	BASF/SI 60-04	HP+ XR, HP+ XR-S	Wood
CAN/ULC-S101	1 h	BASF/SI 60-06	-	Wood

Note ¹: CAN/ULC-S101 design listing BASF/SI 90-01 requires two gypsum boards on the interior side of the assembly for the HP+ CFR system; refer to individual design listings for differences.



CAN/ULC-S101 Assembly BASF HP+ CFR Systems that Comply- Steel frame

Test Standard	Fire Resistance Rating	Design Number	BASF System Designation	Framing
CAN/ULC-S101	1 h	BASF/SI 60-05	-	Steel
CAN/ULC-S101	90	BASF/SI 90-01	HP+ CFR ¹	Steel

Note ¹: CAN/ULC-S101 design listing BASF/SI 90-01 requires two gypsum boards on the interior side of the assembly for the HP+ CFR system; refer to individual design listings for differences.





TECH TIP # 22

Fire-Resistant Rated Construction Assemblies

Fire-resistance rated construction designs are required in some residential single-family home, multi-family structures (aka MDU or Multi-dwelling units), and most commercial building applications to separate adjacent spaces, safeguarding against the spread of fire to, within, or from other buildings. The use of foam plastics including spray polyurethane foam (SPF) in these designs requires specific testing and compliance to be utilized in a code-compliant manner. This is specifically called out in Chapter 26 of the International Building Code (IBC), and Section B316 of the International Besidential Code (IBC).

The fire resistance rating is the amount of time an assembly or component maintains the ability to withstand fire exposure. BASF holds a variety of fire-resistance rated assemblies with times ranging from 45-min to 4-hours in the Underwriters Laboratories (UL) Directory – there are a total of 25 UL-rated wall assemblies and 16 floor-ceiling assemblies listed for BASF, as outlined on the following tables.



Updated: 22/04/2025

UL Directory - ANSI / UL263 / CAN/ULC-101 (ASTM E119)

Steel Studs with Brick Veneer Assembly #	Currently Available BASF Systems Approved	Load Bearing or Non-Load Bearing	Fire Rating	Fire Exposure	SPF Location
<u>U425</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Bearing	3/4 hr to 2 hr	Both Options	Exterior
<u>V454</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Bearing or Non-Bearing	1 hr	Asymmetrical	Stud Cavity
<u>V495</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Non-Bearing	3 hr	Asymmetrical	Stud Cavity or Masonry Cavity
<u>W417</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Non-Bearing	1 hr	Asymmetrical	Stud Cavity
<u>W421</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Non-Bearing	1 hr	Asymmetrical	Stud Cavity
<u>W444</u>	Enertite® G, Enertite® Max Walltite® Max, Walltite® LWP, Walltite® V.5	Non-Bearing	1 hr	Asymmetrical	Stud Cavity



CAN/ULC S134 Compliant Systems

3.2.3.8. – Protection of Exterior Building Face

3.1.5.5. – Combustible Components in Exterior Walls

GOAL: To reduce the risks of a vertical fire spreading on the facade of a building (fire originating from outside or from inside spreading through an opening)

- OBC Allows the use of ccSPF with Concrete or Masonry (min 25mm) Cladding
 <u>Or</u>
- Assembly passing CAN/ULC-S134



Fire Requirements Overview CAN/ULC S134







Fire Requirements Overview CAN/ULC S134

HP+ CFR PASSES!

CAN/ULC-S134		
Acceptance Criteria	Results	
Flame Spread Above Opening (metres max)		
5	2	
Maximum Average Heat Flux kW/m2		
35.00	16.43	







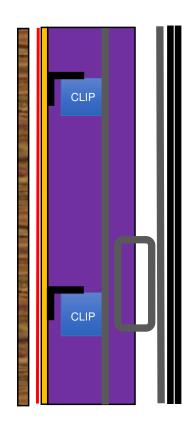
HP+ CFR Wall Assembly







BASF HP+ CFR Systems



Compliant with CAN/ULC S134

Listing: Design No. BASF/SI 25-01

and

S101 Fire Rated for 90 Minutes

Listing: Design No. BASF/SI 90-01

Components

Interior Gypsum Wallboard: 2 layers, 15mm type X

Wall Framing: Min. 63mm, 16 GA steel studs and tracks @ 406mm Thermal Clips: 82mm ISO Clips fastened using (2) 50mm screws. Space @406mm oc vertically and horizontally

Metal Angle: 50mm X 50mm, 16 GA steel angle Exterior Sheathing: 15mm GMGB (Densglass) Sheathing Seam Tape (3M Fire and Water tape)

Membrane- Vapour Permeable

Insulation: WALLTITE CM01 or XL01,

Total Thickness: 152mm max.

In Stud Cavity: 63mm

In the plane of the Thermal Clips: 89mm

Air Space

Cladding: Non-combustible as per CAN/ULC S114

BASF HP+ CFR Systems

Effective R Value

WALLTITE v.5 (mm)	Effective (R)
127	21
140	21.9
152	23.1



BASF HP+ CFR Systems

Benefits vs Non Combustible Insulation (Mineral Fibre)

PERFORMANCE

- ✓ High effective R value
- ✓ Low Embodied Energy; GWP/Carbon Footprint
- ✓ Reduced thickness of wall; greater usable floor space
- ✓ Light Weight
- ✓ Code Compliant; Fire Rated and S134 Compliant
- ✓ Cost Competitive



Take Aways

- ccSPF provides high R value insulation and is supported by third party QAP Provider.
- Versatile; Above grade, below grade, overhead, buried
- Sustainable; Low GWP vs XPS and Mineral Fibre
- Some ccSPF provide Air Barrier system, Radon Barrier, Fire Rated Systems
- Write clear concise specs and confirm products that are included have the needed credentials (UL Reports..) and do not state "or equal".
- Prequalify ccSPF Installers and hold a prebid meeting to communicate expectations (DWR..).



walltite.com buildingresource.ca michael@buildingresource.ca



BASE We create chemistry