#### **AIA Best Practices**



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SAINT-GOBAII

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#### **Course Description**

#### Introduction to Architectural Fire-Rated Glazing

AIA Course Number: VSGNA 1.0 AIA Credit: 1 LU/HSW



Health, safety, and welfare remain a fundamental aspect of building design practices. Incorporating fire-rated glass products provides creative design options while adhering to current model building codes. The new generation of fire-rated products is available in larger sizes that can withstand a fire for longer periods of time, and many fire-rated products can provide high impact safety rating, solar control, sound reduction, bullet resistance and hurricane impact safety, to name only a few multi-functional features. This course will define categories of fire-rated glass products, as well as the related test standards and current building code requirements for specifying architectural fire-rated glazing.





## Vetrotech SAINT-GOBAIN

# On the safe side



- Saint-Gobain founded in 1665, France
- Multifunctional product range.

dedicated to fire and high-security glass solutions.

- > Operating in 66 countries with over 840 people.
- Manufacturing in 8 main production sites on 3 continents
- > Closest is Auburn WA (Seattle area)



#### **Learning Objectives**

#### Introduction to Architectural Fire-Rated Glazing AIA Course Number: VSGNA 1.0 AIA Credit: 1 LU/HSW



SAINT-GOBA

- Review the evolution of fire-rated glass and define how modern wire-free glazing can improve fire and impact safety ratings.
- Establish the differences between FIRE PROTECTIVE and FIRE RESISTIVE rated glazing products.
- Understand the methods of heat transfer and how these affect building occupants.
- Explain the code requirements and testing standards for fire and energy performance of fire-rated glazing.

# **Building Elements**

Glazed fire resistive systems

- Fire Doors
- Windows
- Partitions
- Curtain wall
- Skylights
- Glass Floors
- Smoke Barriers



#### **Areas of Application**

#### Designed to Compartmentalize



# **Building Segments**

Visual Transparency & Day Light

#### **Non-Residential**

- Offices
- Health care
- Education
- Airports & Transport
- Public Administration

#### **Multi-Family Residential**

- Multi-use occupancy
- Property line separations
- Vertical fire spread





	Wired Glass Introduced in 1899 after fire insurance companies in North America mandated the product could be utilized as a fire protectant in elevator and shaft enclosures.
Evolution of Fire-rate Glazing	1900

**Consumer Product Safety Commission** Establishes standards to protect people from injuries due to accidental impact with glazing. **Ceramic Glazing:** Introduced as an alternative "wire-free" building material following its initial conception in 1940 to meet the requirements of the market for domestic heating appliances.

1990's

0.81

**Intumescent Glazing:** State of the art glazing that can block significant amounts of heat from transferring through the glass.

# Wired Glazing



- **Fire-Protective Rated**
- > Rated up to 45 Minutes.
- > Traditional wired glass is **NOT** safety glass.
- Imbedded wire weakens the glass and increases the likelihood of breakage.
  - > Breakage occurs under the minimal impact of 100ft./lb. (the force of a small child).
  - The impact of a child's hand or leg through easily broken wired glass can be snared by the wire resulting in more severe injury.
- > 2003: Wired glazing forced to comply with CPSC impact-safety standards.
- > 2006: Wired Glass Banned.
  - > Available with surface applied Safety Film.



# **Ceramic Glazing**

#### **Fire-Protective Rated**

- $> 3/_{16}$ " thickness 20 min to 3 hour fire rating.
- $> \frac{5}{16}$ " thickness 20 min to 3 hour fire rating.
- > Most common application: 45 minutes
- > Available as filmed or laminated safety glass to meet impact rating (Cat I & Cat II).
- > Resists high temperature & thermal shock.
- > Transparent and wireless.
- > Cost effective and sustainable.
- Ideal for borrowed lites, sidelites, doors, and transoms.
- > Available in insulated glass unit (IGU) make-ups that comply with energy codes for exterior application.



#### **Intumescent Glazing**



- Fire-Resistive Rated
- > ¾" up to 4" thickness 45 min to 180 min fire rating.
- > Most advanced in design by compartmentalizing smoke flames, and the dangerous transfer of radiant heat.
- > Products:
  - > Heat absorbing polymer gel between 2 layer of tempered glass.
  - > Thin layers of transparent intumescent material sandwiched between layers of either tempered or annealed glass.



#### **Intumescent Glazing**



- **Fire-Resistive Rated**
- > When heated, a series of reactions occur:
  - > Exposed layer of glass cracks.
  - First layer of intumescent material is activated.
  - > Panel becomes opaque, reducing heat transmission.
  - > Heat eventually degrades intumescent and second layer of glass cracks.
  - Process repeats itself through all layers, depending on fire rating.
- > When exposed to fire, glass on unexposed surface remains cool and does not slump.



# CONTRAFLAM

#### INTUMECENT

- > A high degree of light transmittance
- Tempered glass, offering a higher resistance to impact
- > The longest fire protection possible (up to 3 hours)
- > The best UV stability (not affected by UV rays)
- > Soundproofing properties
- > Becomes the equivalent of a fire-rated wall, when combined with VDS® frames
- > Proudly Produced in Auburn, Washington



FIRE

RESISTIVE







IMPACT RATED

COLOR SHAPES

INSULATED SOLAR CONTROL



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#### **Fire-Resistant Frame Systems**

Complete assembly (Glass & Frame) must maintain the same fire rating!



- > Thermally broken steel profile systems used in conjunction with fire and safety-rated glazing products provide a barrier to radiant and conducted heat transfer.
- Interlayer absorbs energy from fire and limits transmission of radiant heat to non-fire side.







#### Fire Protective CAN.ULC-S104 / Doors

CAN.ULC-S104 / Doors CAN.ULC-S106 / Windows

**Defends Against** 

Smoke Flames Does Not protect against radiant heat

Products Wired Glass Tempered Glass Ceramic Glass



Rated for 60 -180 minutes

# ASTM E119/ CAN.ULC-S101

Does protect against radiant heat

Does need to be installed in a fire-rated frame

# **Fire Resistive**

Defends Against Smoke Flames Radiant Heat

# **Fire Test**

# **TEMPERATURE-TIME CURVE**

Representation of relatively severe building fire



Source: NFPA257, Fire Test for Window and Glass Block

# Hose Stream Test Understanding Thermal Shock





# **UNDERSTANDING HEAT TRANSFER**



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# **Fire-Protective Products**

Understanding Heat Transfer

- Contains smoke and flames but
  does NOT protect against heat.
- IBC cannot exceed 25% of the total wall area.
- > Typical Fire Ratings:
  - > 45 min
  - > 90 min

9 ft. 6 Pain becomes unbearable before even reaching the 6 glazed opening Irreversible skin damage occurs in under 6 seconds (Direction of escape at a walking speed of 3.94 ft. per second  $\rightarrow$ )



#### PROTECTIVE

Limitations in the BC Building Code

- The fire protection rating of closures in fire separations is determined by Code; BCBC table 3.1.8.4 and Sentence 3.1.8.10 (1)
- Fire Protective Glazing in openings is limited to:
  - not more than 11 m<sup>2</sup>, with no dimension more than 3.7 m, if not sprinklered on either side
  - not more than 22 m<sup>2</sup>, with no dimension more than 6 m, if sprinklered on either side
- Fire Protective Glazing in temperature rise door locations is limited by Code (BCBC Table 3.1.8.15)

# **Fire-Protective Products**

Understanding Heat Transfer

Subject to the following test standards:

- > Fire Door Tests
  - > NFPA 252
  - > NFPA 80
  - > UL 10B / UL 10C
  - > CAN.ULC-S104
- > Fire Window Tests
  - > NFPA 257
  - > UL 9
  - > CAN.ULC-S106



# **Fire-Resistive Products**

Understanding Heat Transfer

- Contains smoke, flames, and protects against radiant heat.
- "Transparent Wall" <u>Assembly</u> not limited in size or application.
  - > Must include framing.
- > Typical Fire Ratings:
  - > 60 min
  - > 120 min

9 ft. 6 Means of egress is not impeded regardless of Indefinite exposure 6 walking speed is possible

(Direction of escape at a walking speed of 3.94 ft. per second  $\rightarrow$ )



(Direction of escape at a walking speed of 3.94 ft. per second  $\rightarrow$ )



# RESITIVE

No Limit 😳

- FIRE RESISTIVE products allow building occupants to pass glazed areas without the risk of burn injuries due to radiant heat exposure
- FIRE RESISTIVE products for use in Fire Separations / Fire Walls are not limited by Code in sizes / area. (Maximum tested sizes / area still apply.)
- Products with this classification must conform with CAN/ULC-S101 "Fire Endurance Tests of Building Construction and Materials"



## ASTM

American Society for Testing Materials is a global leader in the development and delivery of voluntary consensus standards. With over 12,000 used around the world to improve product quality and consumer confidence

# UL

Underwriter Laboratories is a third-party certification company that's been around for over a century. They certify products with the aim to make the world a safer place for both workers and consumers.

#### NFPA

FPA

National Fire Protection Association is a global selffunded nonprofit organization, devoted to eliminating death, injury, property and economic loss due to fire, electrical and related hazards.

#### **Important Fire Testing Standards**

ASTM E119 CAN.ULC/S101

Standard Test Methods for Fire Tests of Building Construction and Materials.

#### **NFPA 80**

Standard for regulating the installation and maintenance of fire protective openings in walls, floors and ceilings

NFPA 252 CAN.ULC/S104 The standard for fire door systems.

NFPA 257 CAN.ULC/S106

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The standard for windows, glass block and other litetransmitting assemblies.



### **Introduction to Fire Rated Assemblies**

Fire-rated glass is classified as a life-safety building material

- Governed by the International Building Code (IBC)
- Rated by performance in standardized testing of how long the glass will stop the spread of fire and smoke
- Typical clear glass will fail at temperature difference approaching 250° F
- Fire-rated glasses can protect people and property at temperatures exceeding 1,600° F

#### **Fire Rated Assemblies**

IBC Code Requirements

- Occupancy Separation (Table 508.4)
- Building Elements (Table 601)
- Fire Separation Distance (Table 602)
- Fire Barrier Assemblies (Table 707.3.9)
  - Fire Barriers Section 707
  - Fire Partitions Section 708
  - Smoke Barriers Section 709
  - Smoke Partitions Section 710
- Fire Door and Fire Shutters (Table 715.4)



TABLE 716.5 OPENING FIRE PROTECTION ASSEMBLIES, RATINGS AND MARKINGS

TYPE OF	REQUIRED WALL ASSEMBLY	MINIMUM FIRE DOOR AND FIRE SHUTTER	DOOR VISION	FIRE-RATED GLAZING MARKING	MINIMUM SIE TRANSOM AS RATING (1	DELIGHT/ SSEMBLY nours)	FIRE-RATED GLAZING MARKING SIDELIGHT/TRANSOM PANEL		
	RATING (hours)	ASSEMBLY RATING (hours)		DOOR VISION PANEL <sup>d</sup>	Fire protection	Fire resistance	Fire protection	Fire resistance	
	4	3	See Note b	D-H-W-240	Not Permitted	4	Not Permitted	W-240	
Figure 1	3	3ª	See Note b	D-H-W-180	Not Permitted	3	Not Permitted	W-180	
				≤100 sq. in. = D-H-90					
IBC Ta	ble 716.5			>100 sq. in.=	Not Permitted	2	Not Permitted	W-120	

#### **Opening Fire Protection Assemblies**

International Building Code: Chapter 7 Section 703

• IBC 2015 - limits the size of **fire protective** glazing, such as safety wired glass and safety ceramic, used within vision panels for 60 or 90 minute temperature-rise doors to **no more than 100 square inches**.

Now Let's Walk Through a Scenario...

**TABLE 716.5 OPENING FIRE PROTECTION ASSEMBLIES, RATINGS AND MARKINGS** 



#### **Fire Rated Door Assemblies**

**Code Requirements** 

Rating Glazing Limitations Building Code Marking / Comments

<b>45'</b>	Maximum Size Tested	D-H-45 / Hose Stream Test required
<b>60'</b>	100 sq.in. Vision Panel	D-H-T-60 / Fire- <u>Resistance</u> -Rated glazing >100 sq.in. permitted when tested as component of door assembly and max. transmitted temp. of 450 °F after 30 minutes
90'	100 sq.in. Vision Panel	D-H-T-90 / Fire- <u>Resistance</u> -Rated glazing >100 sq.in. permitted when tested as component of door assembly and max. transmitted temp. of 450 °F after 30 minutes
180'	100 sq.in. Vision Panel	D-H-180 / Hose Stream Test required / Allowed in Horizontal Exits only

Refer to NFPA 80 & IBC 716.1(2)

#### **Fire Rated Glazing Labels**

Label Requirements

Marking	Definition of Marking	
W	Meets wall assembly criteria. ASTM E 119 or UL 263	e
ОН	Meets fire window assembly criteria including the hose stream test. NFPA 252 or UL 9	
D	Meets fire door assembly criteria. NFPA 252 or UL 10B or UL 10C	
н	Meets fire door assembly "Hose Stream" Test. NFPA 252 or UL 10B or UL 10C	
т	Meets 450°F temperature rise criteria for 30 minutes. NFPA 252 or UL 10B or UL 10C	
XXX	The time in minutes of the fire resistance or fire protection rating of the glazing assembly.	is an

NORTH AMERICA D 38

SEE UL FIRE RESISTANCE DRECTORY

**IBC Glazing Label** 

0-45

Source: 2012 IBC Table 716.3, Marking Fire-Rated Assemblies





#### BCBC 3.2.3.15

Wall Exposed To Adjoin Roof

#### 3.2.3.15. Wall Exposed to Adjoining Roof

**1)** Except as permitted by Sentence 3.2.3.19.(4), if a wall in a *building* is exposed to a fire hazard from an adjoining roof of a separate *fire compartment* that is not *sprinklered* in the same *building*, and the exposed wall contains windows within 3 *storeys* vertically and 5 m horizontally of the roof, the roof shall contain no skylights within 5 m of the exposed wall.

# **155 Water St. Vancouver**

Wall Exposed To Adjoin Roof



#### 155 Water

#### Wall Exposed To Adjoin Roof



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#### 155 Water – 2hr VDS Curtainwall Punched Windows



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#### BCBC

#### 3.2.3.14 Wall Exposed to Another Wall

#### 3.2.3.14. Wall Exposed to Another Wall

1) Except as required by Sentences (3) and 3.2.3.13.(1) or as permitted by Sentence 3.2.3.19.(4), if an *unprotected opening* in an exterior wall of a *fire compartment* is exposed to an *unprotected opening* in the exterior wall of another *fire compartment*, and the planes of the 2 walls are parallel or at an angle less than 135°, measured from the exterior of the *building*, the *unprotected openings* in the 2 *fire compartments* shall be separated by a distance not less than D<sub>o</sub> where

$$D_{0} = 2D - (\theta/90 \text{ x } D)$$

but in no case less than 1 m, and

- D = the greater required *limiting distance* for the *exposing building faces* of the 2 fire compartments, and
- $\theta$  = the angle made by the intersecting planes of the *exposing building faces* of the 2 *fire compartments* (in the case where the exterior walls are parallel and face each other,  $\theta = 0^{\circ}$ ).

(See Note A-3.2.3.14.(1).)

**2)** The exterior wall of each *fire compartment* referred to in Sentence (1) within the distance, D<sub>o</sub>, shall have a *fire-resistance rating* not less than that required for the interior vertical *fire separation* between the *fire compartment* and the remainder of the *building*.

- Sentence (1) does not apply to unprotected openings of fire compartments within a building that is sprinklered throughout, but shall apply to
- a) unprotected openings of fire compartments on opposite sides of a firewall, and
- exposure from unprotected openings of a fire compartment that is not protected by an automatic sprinkler system.

#### Pendrellis

Deep Energy Retrofit project, non-sprinklered

- By code, the project would likely only need U<sub>IP</sub>-0.38 windows
- But the project has GHG emissions reduction targets
- Need higher-insulating fenestration to hit those targets
- Target U-value is 0.20
- 60min Fire-Resistive Glass and Framing required



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#### **Pendrellis – Deep Energy Retrofit**

VDS Curtainwall - NFRC Guide



#### NFRC Reference Guide For VDS Curtain Wall Simulated Values

Energy information from the National Fenestration Rating Council

Mullion Part #	Mullion Width (mm)	Mullion Depth (mm)	Class Thiskness (mm)	Pilk Energy Adv. 3 Air Space CONTRFLAM 120	Solarban 60 8 Air Space CONTRFLAM 120	Solarban 70 8 Air Space CONTRFLAM 120	Pilk Energy Adv. Air Space CONTRFLAM 120 STRUCTURE	Solarban 60 Air Space CONTRFLAM 120 STRUCTURE	Solarban 70 Air Space CONTRFLAM 120 STRUCTURE	Pilk Energy Adv. Air Space CONTRFLAM 60	Solarban 60 Air Space CONTRFLAM 60	Solarban 70 Air Space CONTRFLAM 60	Pilk Energy Adv. Air Space CONTRFLAM 60 STRUCTURE	Solarban 60 Air Space CONTRFLAM 60 STRUCTURE	Solarban 70 Air Space CONTRFLAM 60 STRUCTURE	VDS CW System Section Construction
-			SYSTEM DEPTH (mm)	168	168	168	181	181	181	157	157	157	160	160	160	
			U-Factor	0.33	0.3	0.3	0.32	0.3	0.29	0.34	0.31	0.31	0.35	0.33	0.32	
76.852		75	SHGC	0.52	0.34	0.24	0.5	0.33	0.23	0.54	0.35	0.24	0.53	0.34	0.24	- 2
1			VT	0.6	0.57	0.53	0.56	0.54	0.49	0.63	0.61	0.55	0.6	0.58	0.53	
			CR	60	61	61	58	59	59	55	56	56	55	57	58	76,8 99
	1 [		SYSTEM DEPTH (mm)	183	183	183	196	196	196	172	172	172	175	175	175	T6855
			U-Factor	0.33	0.31	0.3	0.32	0.3	0.3	0.34	0.31	0.31	0.36	0.33	0.32	10 US
76.853		90	SHGC	0.52	0.34	0.24	0.5	0.33	0.23	0.54	0.35	0.24	0.53	0.34	0.24	16854
			VT	0.6	0.57	0.53	0.56	0.54	0.49	0.63	0.61	0.55	0.6	0.58	0.53	
-	4 4		CR	60	61	61	58	59	59	55	56	57	56	58	58	5 2 T6853
			SYSTEM DEPTH (mm)	203	203	203	216	216	216	192	192	192	195	195	195	₹ <sup>2</sup> 9 16852
76 854	45	110	0-Pacior SHCC	0.53	0.31	0.3	0.52	0.3	0.3	0.54	0.32	0.31	0.50	0.33	0.33	3%6
70.034			SHGC VT	0.52	0.54	0.24	0.5	0.53	0.25	0.54	0.55	0.24	0.55	0.54	53	Sec. 1
1			CR	60	61	62	59	60	60	56	57	57	56	58	58	5W0
	1		SYSTEM DEPTH (mm)	223	223	223	236	236	236	212	212	212	215	215	215	
			U-Factor	0.33	0.3	0.3	0.32	0.3	0.29	0.34	0.31	0.31	0.35	0.33	0.32	
76.855		130	SHGC	0.52	0.34	0.24	0.5	0.33	0.23	0.54	0.35	0.24	0.53	0.34	0.24	
			VT	0.6	0.57	0.53	0.56	0.54	0.49	0.63	0.61	0.55	0.6	0.58	0.53	20
	J		CR	59	61	61	58	59	59	55	56	56	55	57	58	£
	1 [		SYSTEM DEPTH (mm)	243	243	243	256	256	256	232	232	232	235	235	235	
76.856			U-Factor	0.34	0.31	0.31	0.33	0.3	0.3	0.34	0.32	0.32	0.36	0.34	0.33	
		150	SHGC	0.52	0.34	0.24	0.5	0.33	0.23	0.54	0.35	0.24	0.53	0.34	0.24	
			VT	0.6	0.57	0.53	0.56	0.54	0.49	0.63	0.61	0.55	0.6	0.58	0.53	
			CR	61	62	63	60	61	61	57	58	58	57	59	59	

### **VDS Curtainwall and Window - Triple Glazing Solution**

For Pendrellis Deep Energy Retrofit



#### BCBC

#### 3.2.3.13 Protection of Exit Facilities

#### 3.2.3.13. Protection of Exit Facilities

1) Except as required by Sentence (3) and as permitted by Sentence 3.4.4.3.(1), if the plane of an exterior wall of an *exit* enclosure forms an angle less than 135° with the plane of an exterior wall of the *building* it serves, and an opening in the exterior wall of the *exit* enclosure could be exposed to fire from an opening in the exterior wall of the *building*, the opening in either the exterior wall of the *exit* or the exterior wall of the *building* shall be protected in conformance with the requirements of Sentence (4) where the opening in the exterior wall of the *building* is within 3 m horizontally and

- a) less than 10 m below an opening in the exterior wall of the exit, or
- b) less than 2 m above an opening in the exterior wall of the exit.

(See Note A-3.2.3.14.(1).)

2) If an unenclosed exterior *exit* stair, ramp, or confined path of travel could be exposed to fire from an opening in the exterior wall of the *building* it serves, the opening in the exterior wall of the *building* shall be protected in conformance with the requirements of Sentence (4) where the opening in the exterior wall of the *building* is within 3 m horizontally and

- a) less than 10 m below the exit stair, ramp, or confined path of travel, or
- b) less than 5 m above the exit stair, ramp, or confined path of travel.

**3)** Except as permitted by Sentence 3.4.4.3.(1), if an exterior *exit* door in one *fire compartment* is within 3 m horizontally of an opening in another *fire compartment* and the exterior walls of these *fire compartments* intersect at an exterior angle of less than 135°, the opening shall be protected in conformance with the requirements of Sentence (4).

- The opening protection referred to in Sentences (1), (2) and (3) shall consist of
- a) glass block conforming to the requirements of Article 3.1.8.16.,
- b) a wired glass assembly conforming to D-2.3.15. in Appendix D,
- c) a closure conforming to the requirements of Subsection 3.1.8. and Articles 3.2.3.1. and 3.2.3.14., or
- d) a dedicated sprinkler water curtain in accordance with Sentence (5).

#### **3.2.3.13 Protection of Exit Facilities**

#### FIRE SAFETY UPGRADES – SCHEMATIC DESIGN (2 OF 3)

#### EXPOSURE TO EXIT CONDITIONS

The exterior egress facilities are exposed to nearby fire compartments. The unprotected openings exposing the exterior egress paths are indicated in the images below. Protection measures to limit exposure from unprotected openings indude:

- → Installing glass block in lieu of fiberglass framed windows at re --entrant (kitchen) windows and at the laundry room. Installation of glass block is only applied where necessary as glass block assemblies have a lower thermal performance than fiberglass framed windows.
- → Installing fire dampers at exterior vents. These locations are highlighted blue in the figures.
- → Installing projections (canopies) over exits to interrupt the line of-sight exposure from unprotected openings above. Some projections may be continuous with redesigned solaria roofs.
- → Relocation of the west exterior egress route away from the solaria glazing (shown on previous page).



UNPROTECTED OPENINGS NEAR EXTERIOR EGRES S FACILITIES AT EAST ELEVATIONPROTECTED OPENINGS NEAR MAIN ENTRANCE AT NORTH ELEVATION

UNPROTECTED OPENINGS NEAR EXTERIOR EGRESS FACILITIES AT WEST ELEVATION

#### **Clear Vision Fire Glass vs Alternate Solutions**

Glass is great for occupant wellbeing – lots of natural light. However, need to use a firerated assembly.



### **Skylight Curtainwall Fire-rated Glass Solution**

VDS Sloped Curtainwall



#### **Alternate Solution - Opaque Roof**

BUILDING ENCLOSURE – SOLARIA AND FIRE SAFETY (2 OF 3)



#### Section 3.2.3 Part 3

Building application to walls that are close to or at property line

#### **3.2.3.** Spatial Separation and Exposure Protection

(See Note A-3.2.3.)

#### 3.2.3.1. Limiting Distance and Area of Unprotected Openings

**1)** Except as permitted by Articles 3.2.3.10. to 3.2.3.12., the area of *unprotected openings* in an *exposing building face* for the applicable *limiting distance* shall be not more than the value determined in accordance with

- a) Table 3.2.3.1.-B or 3.2.3.1.-C for an *exposing building face* conforming to Article 3.2.3.2. of a *building* or *fire compartment* which is not *sprinklered*, or
- b) Table 3.2.3.1.-D or 3.2.3.1.-E for an *exposing building face* conforming to Article 3.2.3.2. of a *sprinklered fire compartment* that is part of a *building* which is *sprinklered* in conformance with Section 3.2.

(See Note A-3.)

(See also Article 3.1.6.3.)

## Example: 365 Railway

Building application to walls that are close to or at property line



120min Fire-Resistive Assembly

#### 365 Railway – 2hr Curtainwall Solution



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# **Achieving TEDI Requirements**

New Buildings

- $\rightarrow$  No requirements for specific R-values and U-values
- Conduct energy modelling according to the City of Vancouver Energy Modelling Guidelines – U-value of windows must be based on actual project sizes
- Trade-off: add insulation in some areas and decrease in other areas
- → 120-minute rated VDS Curtain Wall system with 1 low-e (Solarban 70): U-0.29, SHGC 0.23

## Example: 365 Railway

Trade-off: add insulation in some areas and decrease in other areas





